

Qualified Laminated Veneer Lumber With Low Formaldehyde Emissions

PR-E720

Revised May 23, 2018

Product: Laminated Veneer Lumber (LVL) Qualified for Low Formaldehyde Emissions

1. Basis of the product report:
 - APA Custom Product Specification E-720
 - Test method follows the principles of ISO 12460-4, Wood-Based Panels – Determination of Formaldehyde Release, Part 4: Desiccator Method, and AS/NZS 4357.4:2005, Structural Laminated Veneer Lumber, Part 4: Determination of Formaldehyde Emissions
 - ASTM D5456-14b, ASTM D5456-13, D5456-09 and D5456-05a recognized by the 2018 International Building Code (IBC) and International Residential Code (IRC), 2015 IBC and IRC, 2012 IBC and IRC, and 2009 IBC, respectively
 - APA Report (see Table 2) and other qualification data

2. Product description:

LVL is made with wood veneers of various species laminated with grain parallel to the length of the member in accordance with the in-plant manufacturing standard approved by APA. LVL is available in a variety of grades, thicknesses and depths.

3. Formaldehyde emission level:

The G-5 rating is a formaldehyde emission level as defined in Table 1. LVL has been qualified for low formaldehyde emissions following the principles of ISO 12460-4 and AS/NZS 4357.4:2005, and the performance requirements of ASTM D 5456. LVL products meeting the formaldehyde emission level specified in Table 1 in accordance with the APA Custom Product Specification E-720 are listed in Table 2.

Table 1. Upper formaldehyde emission level for G-5 rating following the principles of ISO 12460-4 and AS/NZS 4357.4:2005^(a)

Average	0.20 mg per liter
Individual specimen	0.30 mg per liter

^(a) LVL products are outside the scope or exempt from CARB ATCM for Formaldehyde from Composite Wood Products, EPA's TSCA Title VI Standard for Formaldehyde from Composite Wood, and HUD regulation for Formaldehyde. The tabulated formaldehyde emission level in the G-5 standard is more stringent than the E₀ of AS/NZS 4357.4:2005 and F☆☆☆☆ of JAS Standard for Laminated Veneer Lumber, MAFF Notification 701.

4. Limitations:
 - a) LVL shall be designed and installed in accordance with the applicable provisions of the code and the recommendations provided by the manufacturers.
 - b) LVL trademarked in North America is limited to dry service conditions that result in the average moisture content of sawn lumber of less than 16 percent.
 - c) LVL products are produced by the manufacturing facilities shown in Table 2 under a quality assurance program audited by APA in accordance with the APA Custom Product Specification E-720.
 - d) This report is subject to re-examination in one year.
5. Identification:

LVL is identified by a label bearing the manufacturer's name and/or trademark, the APA assigned plant number, the product type, the APA logo, means of identifying the date of manufacture, the product report number PR-E720, and the formaldehyde emission rating G-5.

Table 2. Qualified Manufacturing Facilities for Low Formaldehyde Emission

Manufacturer	Location	Mill Number	APA Test Report
Boise Cascade Company	Lena, LA	1106	T2015P-32
Boise Cascade Company	White City, OR	1110	T2015P-32
Murphy Engineered Wood	Sutherlin, OR	1089	T2017P-22
Pacific Woodtech Corporation	Burlington, WA	1047	T2010Q-08
Roseburg Forest Products Co.	Riddle, OR	1055	T2012Q-38

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