## Mastering Wood Structural Panel Design and Specification

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#### WSP Design and Specification

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### WSP Design and Specification

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Noah Humberston, PE Engineered Wood Territory Lead Northeast Region

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#### WSP Design and Specification

### **Course Description**

This webinar provides an in-depth overview of wood structural panel (WSP) specification and design principles, focusing on APA's Panel Design Specification (Form D510) and Load-Span Tables for APA WSP (Form Q225). Attendees will gain a comprehensive understanding of plywood and OSB panel properties, APA trademarks, code compliance, and how to apply design values when specifying WSPs in structural applications. The course includes two practical design examples for the structural design of heavily loaded roof and wall sheathing. Ideal for engineers and other design professionals involved in wood construction.



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### WSP Design and Specification

### **Learning Objectives**

- 1. Identify the composition and manufacturing standards of wood structural panels (WSPs).
- 2. Describe the mechanical properties and adjustment factors used in WSP design.
- Apply APA's Pane Design Specification and load-span tables to determine allowable loads for WSPs in various structural applications.
- Evaluate design factors such as nail withdrawal and head pull-through that contribute to the structural integrity of WSP sheathed assemblies.

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WSP Design and Specification

### What are Engineered Wood Products?

### **Framing Products:**

- I-Joists
- Glulam Glued Laminated Timber
- SCL Structural Composite Lumber
- PSL Parallel Strand Lumber
- LVL Laminated Veneer Lumber
- LSL Laminated Strand Lumber
   OSL Oriented Strand Lumber
- Rim Board
- Cross-Laminated Timber (CLT)



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## What are Engineered Wood Products?

### **Panel Products:**

- Wood Structural Panels (WSP)
- Plywood
- OSB Oriented Strand Board
- Siding
- Specialty Panels
- Radiant Barrier
- Formwork
- Industrial Panels
- Overlaid Panels



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## Sustainable Benefits of Engineered Wood

- Produced from small-dimension lumber harvested from managed and sustainable forests
- Growing trees sequester carbon and emit oxygen
- Timber resource utilization optimized using a wide range of lumber grades
- Higher strength with less wood material
- Manufacturing involves low energy use process



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### **Panel Strength and Stiffness**

### A little wood science...

- Wood is strongest in the direction of the grain.
- Some species of wood are stronger than others.
- The construction and layup of panels impacts the strength.
- The more wood, the greater the strength.



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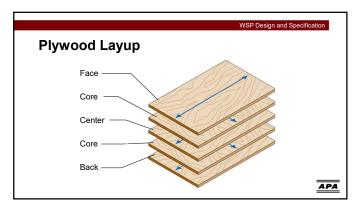
### WSP Design and Specificat

### What Exactly is Plywood?

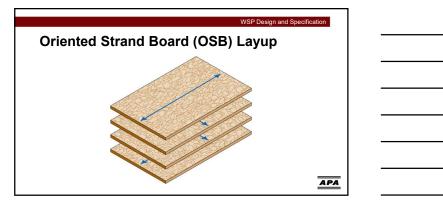
- The "original" wood structural panel
- Composed of thin sheets of veneers or plies arranged in layers
- May have even number of plies but always has odd number of layers
- Each layer consists of one or more veneers with same grain direction
- By alternating grain direction, strength and stiffness are maximized and shrinking and swelling minimized



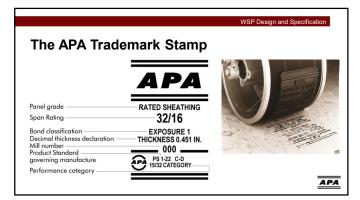
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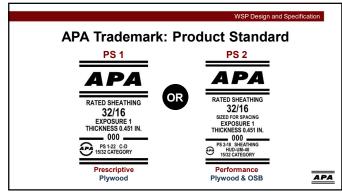








# APA Trademark Rated for four end uses: • Sheathing • Underlayment • Single-floor (Sturd-I-Floor®) • Exterior siding Two bond classifications: • Exterior • Exposure I



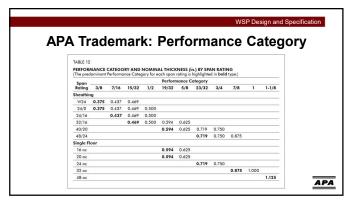
### **APA Trademark: Performance Category**

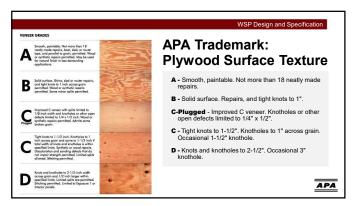
- Related to the panel thickness range
- Linked to the nominal panel thickness designations used IBC and IRC and other design manuals
- Span rating can vary for same performance category

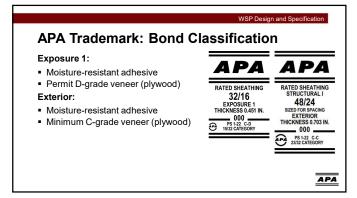


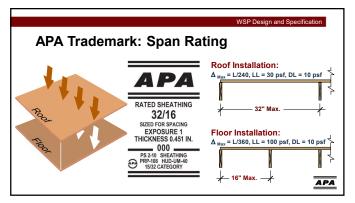
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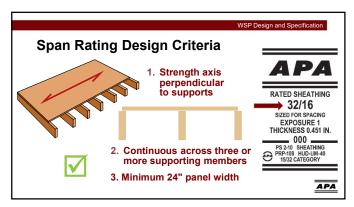
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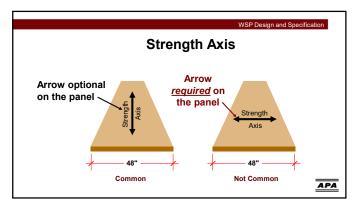


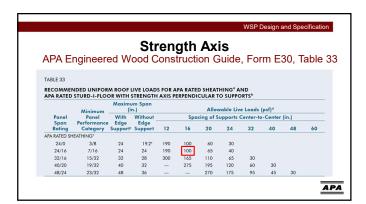


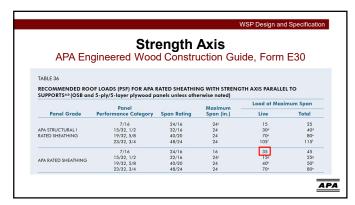














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### **Wood Structural Panel Design Values**

### NDS 9.2.1 Panel Stiffness and Strength

 Reference panel stiffness and strength design values (the product of material and section properties) shall be obtained from an approved source.

### NDS C9.1.1 Scope

"The provisions of NDS Chapter 9 contain only the basic requirements applicable to engineering design of wood structural panels. Specific requirements . . . are available from the wood structural panel manufacturer or the qualified agency."

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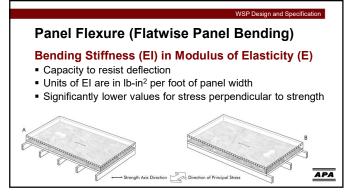
# Mechanical Properties Provided in APA Form D510 Used for engineering design Usually not required for typical applications Listed design capacities are conservative

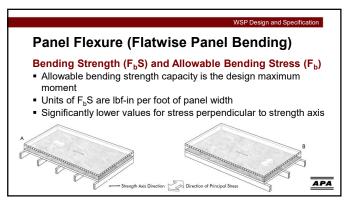
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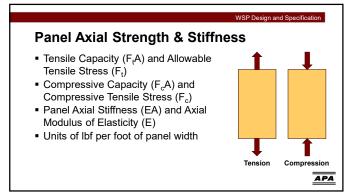
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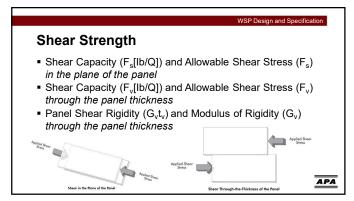


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WSP Design and Specification

## Panel Bearing Capacity (F $_{\rm c\perp}$ A) and Allowable Bearing Stress (F $_{\rm c\perp}$ )

- Tabulated design values based on 0.04" deformation limit
- Design bearing stress of 360 psi for WSP under dry-use conditions (equilibrium MC <16%)</li>
- For 0.02" deformation limit, can be chosen as 210 psi
- TT-001: Allowable Bearing Stress for APA Wood Structural Panels

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# Fastener Design Values APA Form D510 provides guidance in section 4.4.8: 4.4.8.1: Nail Withdrawal 4.4.8.2: Wood Screw Withdrawal 4.4.8.3: Fastener Head Pull-Through 4.4.8.4: Fastener Lateral Design Values For WSP, Equivalent Specific Gravity (ESG) is used in place of "G" in the NDS equations for fastener withdrawal and head pull-through

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### 

	WSP Design and Specification
Nail Withdrawal Design Value	S
$W_{sn} = 1380 \text{ G}^{5/2} \text{ D}$	[1]
$W_{rn} = 1800 \text{ G}^2 \text{ D}$	[2]
where:	
$W_{sn}$ = reference nail withdrawal design value for smooth- or screw lbf/in. penetration,	y-shank carbon steel nails,
$W_m$ = reference nail withdrawal design value for ring-shank carbo penetration,	on steel nails, lbf/in.
G = equivalent specific gravity (ESG) listed in Table 4, and	
D = nail diameter, in.	
<ul> <li>Reference nail withdrawal design values in Form D510 Appendix A, Tables A1 and</li> </ul>	

# Wood Screw Withdrawal Design Values Www. = 2850 G² D where: Www. = reference wood screw withdrawal design value, lbf/in. thread penetration, G = equivalent specific gravity (ESG) listed in Table 4, and D = wood screw diameter, in. Reference nail withdrawal design values are tabulated in Form D510 Appendix A, Table A3

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# Fastener Head Pull-Through Design Values • A nailed or screwed sheathing to wood joint may be limited by fastener head pull-through strength of the WSP • Calculated values are tabulated in Form D510 Appendix B, Table B1 When t≤2.5 D<sub>it</sub> W<sub>it</sub> = 690 π D<sub>it</sub> G<sup>2</sup> t [4] When t>2.5 D<sub>it</sub> W<sub>it</sub> = 1725 π D<sub>it</sub> G<sup>2</sup> [5] where: t = wood structural panel thickness, in, W<sub>it</sub> = reference fastener head pull-through design value, lbf, D<sub>it</sub> = fastener round head diameter, in (0.234 in ≤ D<sub>it</sub> ≤ 0.500 in.), and G = equivalent specific gravity (ESG) listed in Table 4

WSP Design and Specification

### **Fastener Lateral Design Values**

- Calculated using the dowel bearing strength of WSP provided in Form D510 Table 5 and the yield limit equations provided in Table 12.3.1A of the NDS.
- Chapter 12 of the NDS provides the calculated reference fastener lateral load design values for various fastener types, configurations, and framing and sheathing materials

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CONDITIONS				Plyv	vood							
	Group 1				Others <sup>o</sup>			OSB				
Dowel-type fastener (nails, screws and bolts) diameter (D)	II <sub>p</sub> T <sub>c</sub>		∏ <sub>p</sub> T <sub>c</sub>			II <sub>p</sub>		T,				
	F <sub>ell</sub> (psi)	ESG	F <sub>e⊥</sub> (psi)	ESG	F <sub>ell</sub> (psi)	ESG	F <sub>e⊥</sub> (psi)	ESG	F <sub>ell</sub> (psi)	ESG	F <sub>e⊥</sub> (psi)	ESG
D ≤ 1/4 in.	4,650	0.50	4,650	0.50	3,350	0.42	3,350	0.42	4,650	0.50	4,650	0.50
1/4 in. < D ≤ 1/2 in.d	5,600	0.50	3,150	0.50	4,700	0.42	2,450	0.42	3,700	0.33	3,700	0.56
<ul> <li>a. Use when species of and the corresponding</li> <li>b. Dowel bearing streng</li> <li>c. Dowel bearing streng</li> <li>d. Refer to APA Technical</li> </ul>	g dowel th when th when	bearing the dow the dow	strength rel is load rel is load	may be led pare led per	used, or allel to the pendicula	the wei e streng r to the	ghted ave th axis of strength	the pa	nay be u nel. the pane	sed for i	mixed sp	ecies.

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					10 % %
				WSP Design an	d Specification
Table 12.3.1	A Yield Limit Equa	ntions			
Yield Mode	Single Shear		Double Shear		
$I_{m}$	$Z = \frac{D \ell_m F_{em}}{R_e}$	(12.3-1)	$Z = \frac{D \ell_{on} F_{om}}{R_d}$	(12.3-7)	
I,	$Z = \frac{D \ell_s F_{es}}{R_e}$	(12.3-2)	$Z = \frac{2 D \ell_s F_{es}}{R_e}$	(12.3-8)	
П	$Z = \frac{k_1 D \ell_s F_{os}}{R_d}$	(12.3-3)			
$\mathrm{III}_m$	$Z = \frac{k_2 D \ell_m F_{om}}{(1 + 2R_a) R_a}$	(12.3-4)			
III,	$Z = \frac{k_3 D \ell_s F_{on}}{(2 + R_e) R_o}$	(12.3-5)	$Z = \frac{2 k_3 D \ell_s F_{em}}{(2 + R_e) R_e}$	(12.3-9)	
	$Z = \frac{D^2}{R_o} \sqrt{\frac{2 F_{an} F_{yo}}{3 (1 + R_o)}}$	(12.3-6)	$Z = \frac{2 D^2}{R_e} \sqrt{\frac{2 F_{on} F_{yn}}{3 (1 + R_e)}}$	(12.3-10)	
k <sub>2</sub> = -1 + √2(1	$\begin{aligned} & \frac{1}{2}(1 + R_c + R_1^2) + R_c^2 R_o^{-3} - \\ & - (1 + R_0) \\ & + R_0) + \frac{2F_{p0}(1 + 2R_c)0^2}{3F_{em} \ell_m^{-2}} \\ & + R_0) + \frac{2F_{p0}(2 + R_0)0^2}{3F_{em} \ell_m^{-2}} \end{aligned}$	$R_{\phi}(L+R_{\chi})$	$\begin{array}{lll} D & = & \text{diameter, in. (see 12.3.7)} \\ F_{29} & = & \text{dowel bending yield strength,} \\ e & = & \text{reduction term (see Table 12.:} \\ R_c & = & F_{cor}F_{co} \\ F_{cor} & = & F_{cor}F_{cor} \\ F_{cor} & = & \text{main member dowel bearing } k \\ F_{cor} & = & & \text{main member dowel bearing } k \\ 12.3.3) \\ F_{cor} & = & & \text{side member dowel bearing } s \\ 12.3.3) \\ \end{array}$	ngth, in. strength, psi (see Table	APA

## Adjustments – Section 4.5 of Form D510 Duration of load (DOL) Creep Service moisture conditions Elevated temperature Pressure treatment Panel size Panel edge support

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### **Duration of Load (DOL)** TABLE 6 LOAD DURATION FACTORS FOR WOOD STRUCTURAL PANELS DOL Adjustment Factor\* (C<sub>D</sub>) Time Under Load Permanent 0.90 1.00 Normal Two Months 1.15 Seven Days 1.25 Wind or Earthquake 1.60 \*Adjustment for impact load does not apply to wood structural panels. APA

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### WSP Design and Specification Creep TABLE 7 CREEP ADJUSTMENT FACTORS FOR WOOD STRUCTURAL PANELS • For WSP under constant load that will stress panels ≥ ½ of their Creep Adjustment Factor (C<sub>c</sub>) for Permanent Loads design strength capacity Not a concern for typical construction applications Moisture Content Plywood OSB Adjustment factors in APA Form Dry (< 16% MC) 1/2 D510 Table 7 16% MC or greater 1/6 APA

### Service Moisture Conditions

- Tabulated WSP design capacities apply to panels with EMC less than 16% in-service
- Adjustment factors for higher EMC are shown in Table 8 of APA form D510

TABLE 8	
MOISTURE CONTENT A FOR WOOD STRUCTUR	
Allowable Design Capacity	Moisture Content Adjustment Factor (C <sub>m</sub>
Strength (F,S, F,A, F,A, F,[lb/Q], F,t.)	0.75
Stiffness (EI, EA, G,t.)	0.85
Bearing (F, A) Plywood OSB	0.50 0.20
Nail withdrawal strength	0.75
Wood screw withdrawal strength and lateral strength for dowel-type fasteners (nails, screws and bolts) of 1/2 inch or less in diameter	NDS Table 11.3.3

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### WSP Design and Specification

### **Elevated Temperature**

- D510 capacities apply to panels at temperatures of 70° Fahrenheit and lower
- WSP parts of buildings should generally not be exposed to temperatures over 200°F
- Between 70°F and 200°F, capacities generally do not need to be adjusted
- Designer should exercise judgement if high temperature and moisture conditions will occur simultaneously



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### WSP Design and Specification

### **Pressure Treatment**

- D510 WSP capacities apply, without adjustment, to plywood pressure impregnated with preservative chemicals and redried per AWPA standard U1
- Unadjusted D510 WSP capacities do NOT apply to fireretardant treated WSP
  - Capacities and end-use conditions should be per the company providing the treating and redrying service
  - See APA Technical Note: Fire-Retardant-Treated (FRT) Plywood, Form K320

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WSP Design and Specification

### **Panel Size and Panel Edge Support**

- Bending and tension strength capacities noted in D510 are for panels 24" or greater in width
- For panels with width b < 24", a panel size adjustment factor, C<sub>s</sub>, shall be applied to bending and tensile strength
  - [6]  $b \ge 24$  inches,  $C_s = 1.00$
  - [7]  $24 > b \ge 8$  in.,  $C_s = 0.25 + 0.0313$  b
  - [8]  $b < 8 \text{ in., } C_s = 0.50$
- Form R275: Narrow-Width Roof Sheathing Applications



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### **Design Example 1**

- ASCE 7-16, Table 7.2-5 Ground Snow Load for Selected Locations in Washington
- White Pass:
- Ground Snow Load: 244 psf
- Elevation: 4,720 feet

Table 7.2-5 Ground Snow Loads for Selected Locations in
Washington

City/Town	County	Load (lb/ft²)	Elevation (ft	
Arlington	Snohomish	17	120	
Auburn King		20	85	
Bainbridge Island	Kitsap	15	100	
Bellevue	King	20	100	
Bellingham	Watcom	15	100	
Bonney Lake	Pierce	18	40	
Bothell	King	20	90	
Univ. Place	Pierce	20	400	
Vancouver Clark		20	150	
Walla Walla	Walla Walla	18	1,000	
Wenatchee	Chelan	22	780	
White Pass	Yakima	244	4,720	
Yakima	Yakima	19	1,066	

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### **Design Example 1**

### **ASCE 7-16**

- Exposure factor
- Thermal factorImportance factor
- Slope of roof
- Unbalanced loading and drifts

### Assume:

- Roof snow load = ground snow load = 244 psf
- Allowable stress design (i.e., load combo is D+S)
- Dead = 10 psf, D+S = 244+10 = 254psf



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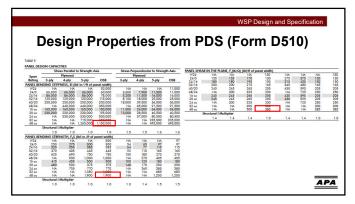
Design Example 1

APA Panel Design Specification (Form D510)
Assume:

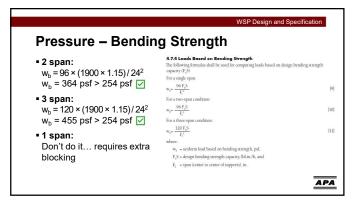
Roof framing @ 24" oc
Framing members 3x or greater
Cp = 1.15 (2 months, snow), applies to bending and shear, not deflection
Deflection Criteria L/240 (IBC)
1 1/8 Performance Category OSB Sturd-I-Floor with a Span Rating of 48 oc
EI = 1,150,000 lbf-in.2/ft of panel width
FpS = 1,900 lbf-in.7/ft of panel width
Fg(lb/Q) = 385 lbf/ft of panel width

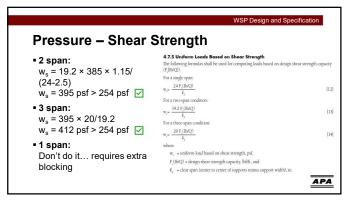
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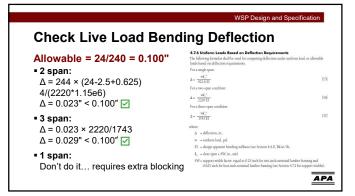
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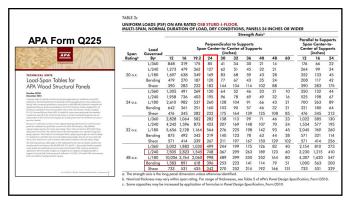


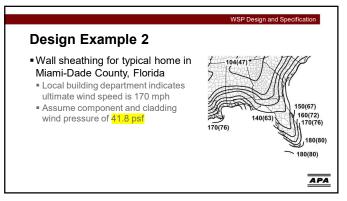
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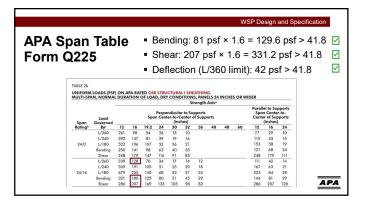








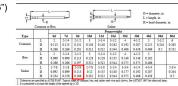
# Calculate Allowable Pressures Based on PDS Panel Design Specification (Form D510) Assume: • Wall Sheathing is 7/16 Cat OSB, 24/16 STR I • Wall framing @ 16" oc • SPF framing members, 2x or greater • Exterior stucco finish • C<sub>D</sub> = 1.6 (10 min), applies to bending and shear, not deflection



### What About Nail Head Pull-Through?

Pull-though equation from PDS, nail dimensions from the NDS

- Nail is 8d sinker (D<sub>H</sub> = 0.266") Initial intermediate nailing
- 12" oc G = 0.50 (from PDS Table 4 for STR I OSB)



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### What About Nail Head Pull-Through?

Pull-though equation from PDS, nail dimensions from the NDS:

• 2.5 D<sub>H</sub> = 0.665 > t = 0.435 (use eq. 4)  $W_H = 690 \times \pi \times 0.266 \times 0.5^2 \times 0.435 \times 1.6$ W<sub>H</sub> = 100 lbf

Trib. Area = 16" × 12" / 144 = 1.33 SF

When  $t \le 2.5 D_H$   $W_H = 690 \pi D_H G^2 t$  [4] When t > 2.5 D<sub>H</sub>  $W_H = 1725 \pi D_H^2 G^2$  [5]  $W_{\rm H}$  = reference fastener head pull-through design value, lbf,  $D_{\rm H}$  = fastener round head diameter, in. (0.234 in.  $\leq$  D<sub>H</sub>  $\leq$  0.500 in.), and

G = equivalent specific gravity (ESG) listed in Table 4

Nail head pull-through pressure cap.:

■ 100lbf / 1.33 SF = 75 psf > 41.8 psf 🔽

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### What About Nail Withdrawal from Framing?

### Withdrawal equation (and table) and nail dimensions from the NDS

### Assume:

- Nail is 8d sinker (d = 0.113", L = 2.375")
- Initial intermediate nailing 12" oc
- G = 0.43 (from NDS for SPF lumber)

W = 1380 G<sup>5/2</sup> D (12.2-3)

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What About Nail Withdrawal from Framing?

Nail Withdrawal:

■ W = 28 | Ibf/in × (2.375 in. − 0.435 in.)

× 1.6 = 86 | Ibf

■ Pressure limited by nail withdrawal 86|Ibf /1.33 SF = 64 psf > 41.8 psf

■ May consider intermediate spacing @ 6" oc, use longer nail, larger diameter nail, or ring shank nail

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### Limits to Design per D510 and Q225

### Some Applications Not Controlled by Uniform Load

### Floors:

- Framing systems commonly designed for 40 psf live load
- Allowable uniform load on panels at max floor span rating (per the APA trademark) is much greater than typical design loads
- Does NOT mean floor spans can be increased – span rating based on other factors



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# Questions? https://www.apawood.org/presentation-survey

