1. Basis of the product report:
   - 2012 IRC: Sections R104.11 Alternative materials, and R502.1.5, R602.1.2, and R802.1.4 Structural glued laminated timber
   - 2015 ANSI/AWC Special Design Provisions for Wind and Seismic (SDPWS)
   - ASTM D3737-12 and D3737-08 recognized by the 2018 and 2015 IBC and IRC, and 2012 IBC and IRC, respectively
   - ASTM D7672-14 and D7672-12 recognized by the 2018 IBC and IRC, and 2015 IBC and IRC, respectively
   - ANSI 117 Specification for Structural Glued Laminated Timber of Softwood Species
   - APA Reports T2011P-72 and T2019P-31, and other qualification data

2. Product description:
   QB 30F-E3 2.1E 650F glulam beams are used as beams, headers, rafters, or purlins, and are manufactured with a proprietary balanced layup combination documented in the in-plant manufacturing standard. QB 30F-E3 glulam beams use conventional laminating lumber grades of Douglas fir-Larch in the tension and compression zones, and Southern pine in the core with the exception that the outermost tension and outermost compression laminations are made of laminated veneer lumber (LVL), as permitted by ANSI A190.1. The LVL laminations are supplied by manufacturers recognized by APA and identified in QB’s in-plant manufacturing standard approved by APA. The LVL complies with the control values listed in the manufacturing standard and is manufactured in full length and width laminations, and in net thicknesses of 1-1/2 inches from wood veneers. All veneer grain is parallel to the length of the billets. The LVL are bonded with another LVL or lumber laminations using exterior-type adhesives in compliance with ANSI 405. QB 30F-E3 glulam beams have a minimum depth of 7-1/4 inches and a maximum depth of 48 inches.

   QB RIM is a glulam rim board manufactured in accordance ANSI A190.1 (www.apawood.org/resource-library) using Combination 1 (L3/DF) and then resawn to a specific thickness without re-grading. The depth of QB RIM shall be 20 inches or less.

3. Design properties:
   Table 1 lists the allowable design properties for QB 30F-E3 glulam beams. The allowable spans for QB 30F-E3 glulam beams shall be in accordance with the recommendations provided by the manufacturer (www.qbcorp.com), and APA Glued Laminated Beam Design Tables, Form S475 (see link above), as applicable. Table 2 lists the allowable properties for QB RIM in rim board applications. The allowable bending stress, tensile stress, and compressive stress parallel to grain for Combination 1 glulam may not be applicable to QB RIM.
4. **Product installation:**
   QB 30F-E3 glulam beams shall be installed in accordance with the recommendations provided by the manufacturer and APA *Glulam Connection Details*, Form T300 (see link above). Permissible field notching and drilling shall be in accordance with the recommendations provided by the manufacturer, and with APA Technical Note: *Field Notching and Drilling of Glued Laminated Timber Beams*, Form S560 (see link above).

   QB RIM shall be installed in accordance with the recommendations provided by the manufacturer. Permissible field notching and drilling shall be in accordance with the recommendations provided by the manufacturer.

5. **Fire-rated assemblies:**
   Fire-rated assemblies shall be constructed in accordance with the recommendations provided by the manufacturer, and APA *Design/Construction Guide: Fire-Rated Systems*, Form W305 (see link above). For one- or two-hour rated glulam beams, the QB 30F-E3 glulam beams shall be constructed in accordance with ANSI A190.1 and designed in accordance with the recommendations provided by the manufacturer and APA Technical Note: *Calculating Fire Resistance of Glulam Beams and Columns*, Form Y245 (see link above) or Chapter 16 of the 2018 National Design Specification (NDS), available from American Wood Council ([www.awc.org/codes-standards/publications/nds-2018](http://www.awc.org/codes-standards/publications/nds-2018)).

   The provisions of 2018 and 2015 IBC Section 722 Calculated fire resistance and 2012 IBC Section 722.6.3 Design of fire-resistant exposed wood members shall be applicable to QB RIM. Fire-rated rim board assemblies shall be constructed in accordance with the recommendations provided by APA Data File: *APA Rim Board in Fire-Rated Assemblies*, Form D350 (see link above) or the manufacturer.

6. **Limitations:**
   a) QB 30F-E3 glulam beams shall be designed in accordance with the code using the design properties specified in this report. QB RIM shall be designed in accordance with the applicable code using the design properties specified in this report.
   b) QB 30F-E3 glulam beams shall have a minimum depth of 7-1/4 inches and a maximum depth of 48 inches.
   c) QB RIM shall be limited to 1-1/2 to 5-1/2 inches in thickness and a maximum of 20 inches in depth.
   d) QB RIM shall be limited to applications where the rim board is continuously supported for the full length and thickness of the product.
   e) QB RIM is limited to dry service conditions where the average equilibrium moisture content of solid-sawn lumber is less than 16 percent.
   f) QB 30F-E3 glulam beams and QB RIM are produced at QB’s Salmon, Idaho facilities under a quality assurance program audited by APA.
   g) This report is subject to re-examination in one year.

7. **Identification:**
   QB 30F-E3 glulam beams and QB RIM described in this report are identified by a label bearing the manufacturer's name (QB) and/or trademark, the APA assigned plant number (1102), the product standard (ANSI A190.1), the APA logo, the combination symbol, the report number PR-L305, and a means of identifying the date of manufacture.
Table 1. Allowable Design Values for QB 30F-E3 Glulam Beams for Normal Duration of Load (1,2)

<table>
<thead>
<tr>
<th>Species</th>
<th>Outer/ Core(1)</th>
<th>Ext. Fiber in Bending(1)</th>
<th>Comp. Perpendicular to Grain</th>
<th>Shear Parallel to Grain(2)</th>
<th>Modulus of Elasticity(2)</th>
<th>Ext. Fiber in Bending(1)</th>
<th>Comp. Perpendicular to Grain</th>
<th>Shear Parallel to Grain(2)</th>
<th>Modulus of Elasticity(2)</th>
<th>Axially Loaded</th>
<th>Tension Parallel to Grain</th>
<th>Comp. Perpendicular to Grain</th>
<th>Tension Parallel to Grain</th>
<th>Top or Bottom Face</th>
<th>Fasteners</th>
</tr>
</thead>
<tbody>
<tr>
<td>QB 30F-E3</td>
<td>2,1E 650F(3,4)</td>
<td>Wet-use factor</td>
<td>0.833</td>
<td>0.833</td>
<td>0.8</td>
<td>0.837</td>
<td>0.837</td>
<td>0.833</td>
<td>0.8</td>
<td>0.837</td>
<td>0.833</td>
<td>0.8</td>
<td>0.837</td>
<td>0.833</td>
<td>0.8</td>
</tr>
<tr>
<td>LV/LDF</td>
<td>SP (B)</td>
<td>3,000</td>
<td>3,000</td>
<td>650(5,10)</td>
<td>650(5,10)</td>
<td>2.2</td>
<td>2.1</td>
<td>1.11</td>
<td>1.700</td>
<td>650</td>
<td>230</td>
<td>2.1</td>
<td>2.0</td>
<td>1.06</td>
<td>1.350</td>
</tr>
</tbody>
</table>

(1) The combinations in this table are intended primarily for members stressed in bending due to loads applied perpendicular to the wide faces of the laminations. Allowable design values are tabulated, however, for loading both perpendicular and parallel to the wide faces of the laminations.

(2) The tabulated allowable design values are for normal duration of loading. For other durations of loading, see the applicable building code. The tabulated allowable design values are for dry conditions of use. For wet conditions of use, multiply the tabulated values by the wet-use factors shown at the bottom of the table.

(3) DF = Douglas fir-Larch, SP = Southern pine, and LVL = Laminated veneer lumber in accordance with the manufacturing standard.

(4) The unbalanced (U) layup is intended primarily for simple-span applications and the balanced (B) layup is intended primarily for continuous or cantilevered applications.

(5) The values of Fw are based on members 5-1/8 inches in depth by 21 feet in length. For members with a larger volume, Fw shall be multiplied by a volume factor, C = 5.125b(10) (12/d)(10) (21L)(10), where b is the beam width (in.), d is the beam depth (in.), and L is the beam length between the points of zero moment (ft).

(6) For non-prismatic members, members subject to impact or cyclic loading, or shear design of bending members at connections (NDS 3.4.3.3), the Fw and Fy values shall be multiplied by a factor of 0.72. The tabulated Fw values are for timbers with laminations made from a single piece of lumber across the width or multiple pieces that have been edge bonded. For timber manufactured from multiple piece laminations (across width) that are not edge bonded, value shall be multiplied by 0.4 for members with 5.7 or 9 laminations or by 0.5 for all other members.

(7) The values of Fw are based on members 12 inches in depth. For depths less than 12 inches, Fw shall be permitted to be increased by multiplying by the flat use factor, (12/d)2, where d is the beam depth in inches. When d is less than 3 inches, use the size adjustment factor for 3 inches.

(8) The beam depths are limited to 7-1/4 to 48 inches.

(9) The value of Fw shall be permitted to be increased to the published value of the outermost LVL in the plank orientation if provided by the manufacturer.

Table 2. Allowable Design Properties for QB RIM (1,2)

<table>
<thead>
<tr>
<th></th>
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<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>QB RIM</td>
<td>1-1/2 ≤ t &lt; 3-1/2</td>
<td>220</td>
<td>2,700</td>
<td>2,600</td>
<td>NA</td>
<td>2,800</td>
</tr>
<tr>
<td></td>
<td>3-1/2 ≤ t ≤ 5-1/2</td>
<td>220</td>
<td>7,400</td>
<td>7,100</td>
<td>7,100</td>
<td>7,200</td>
</tr>
</tbody>
</table>

For Sl: 1 inch = 25.4 mm, 1 lb = 0.454 kg, 1 psi = 6.9 kPa.

(1) The rim board depth shall not exceed 20 inches. Only permitted in applications where the rim board is continuously supported for the full length and thickness of the product.

(2) The rim board depth shall not exceed 20 inches. Only permitted in applications where the rim board is continuously supported for the full length and thickness of the product.

(3) All design values are applicable to the normal load duration (10 years) for wood products, except for the horizontal load transfer capacity, which is based on the short-term load duration (10 minutes). Design values shall be adjusted for other load durations in accordance with the applicable building code. The horizontal load transfer capacity is not permitted to be increased for any load durations shorter than the normal load duration (10 years). The horizontal load transfer capacity of a member is permitted to be increased by a factor of 1.4 when subjected to wind loads. The horizontal load transfer capacity is not permitted to be increased by a factor of 1.4 when subjected to wind loads.

(4) The rim board depth shall not exceed 20 inches. Only permitted in applications where the rim board is continuously supported for the full length and thickness of the product.

(5) All design values are applicable to the normal load duration (10 years) for wood products, except for the horizontal load transfer capacity, which is based on the short-term load duration (10 minutes). Design values shall be adjusted for other load durations in accordance with the applicable building code. The horizontal load transfer capacity is not permitted to be increased for any load durations shorter than the normal load duration (10 years). The horizontal load transfer capacity of a member is permitted to be increased by a factor of 1.4 when subjected to wind loads. The horizontal load transfer capacity is not permitted to be increased by a factor of 1.4 when subjected to wind loads.

(6) The rim board depth shall not exceed 20 inches. Only permitted in applications where the rim board is continuously supported for the full length and thickness of the product.

(7) The rim board depth shall not exceed 20 inches. Only permitted in applications where the rim board is continuously supported for the full length and thickness of the product.
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