Mississippi Laminators Glulam Products
Mississippi Laminators, Inc.
PR-L297
Revised October 20, 2018

Products: Mississippi Laminators Glulam Products
Mississippi Laminators, Inc., 1151 County Road, P.O. Box 405, Shubuta, Mississippi, 39360. (601) 687-1571

1. Basis of the product report:
   • 2018, 2015, and 2012 International Building Code (IBC): Sections 104.11 Alternative materials and 2303.1.3 Structural glued laminated timber
   • 2018 and 2015 International Residential Code (IRC): Sections R104.11 Alternative materials, and R502.1.3, R602.1.3, and R802.1.2 Structural glued laminated timber
   • 2012 IRC: Sections R104.11 Alternative materials, and R502.1.5, R602.1.2, and R802.1.4 Structural glued laminated timber
   • ASTM D3737-12 and D3737-08 recognized by the 2018 and 2015 IBC and IRC, and 2012 IBC and IRC, respectively
   • Qualification data

2. Product description:
   Mississippi Laminators glulam products are structural glued laminated timber manufactured with Southern Pine laminations in accordance with ANSI A190.1 using the layup combinations recognized in the 2018 National Design Specification (NDS) Supplement, APA Glulam Design Specification, Form Y117 (www.apawood.org/resource-library), and ANSI 117.

   The adhesives used to manufacture the glulam products are exterior-type adhesives meeting the requirements of ASTM D2559. Mississippi Laminators glulam products are used as beams, headers, rafters, or purlins, and are manufactured in nominal widths of 4, 6, and 8 inches, depths to 39 inches, and lengths up to 52 feet.

3. Design properties:
   Tables 1 and 2 list the allowable design properties for Mississippi Laminators glulam products. The allowable spans for Mississippi Laminators glulam products shall be in accordance with APA Data File: Glued Laminated Beam Design Tables, Form S475 (see link above), or shall be determined based on the design properties listed in Tables 1 or 2, as appropriate.

4. Product installation:
   Mississippi Laminators glulam products shall be installed in accordance with the recommendations provided by the manufacturer and APA Construction Guide: Glulam Connection Details, Form T300 (see link above). Permissible field notching and drilling shall be in accordance with the recommendations provided by the manufacturer and APA Technical Note: Field Notching and Drilling of Glued Laminated Timber Beams, Form S560 (see link above).

5. Fire-rated assemblies:
   Fire-rated assemblies shall be constructed in accordance with the recommendations provided by the manufacturer, and APA Design/Construction Guide: Fire-Rated Systems, Form W305 (see link above). For one- or two-hour rated glulam beams, Mississippi Laminators glulam products shall be constructed in accordance with ANSI A190.1 and
designed in accordance with the recommendations provided by the manufacturer, and APA Technical Note: *Calculating Fire Resistance of Glulam Beams and Columns*, Form Y245 (see link above) or Chapter 16 of the 2018 NDS.

6. Limitations:
   a) Mississippi Laminators glulam products shall be designed in accordance with the code using the design properties specified in this report.
   b) Mississippi Laminators glulam products are produced at the Shubuta, Mississippi facility under a quality assurance program audited by APA.
   c) This report is subject to re-examination in one year.

7. Identification:
   Mississippi Laminators glulam products described in this report are identified by a label bearing the manufacturer's name (Mississippi Laminators, Inc.) and/or trademark, the APA assigned plant number (1074), the product standard (ANSI A190.1), the APA logo, the layup combination symbol, the report number PR-L297, and a means of identifying the date of manufacture.
<table>
<thead>
<tr>
<th>Symbol</th>
<th>Species</th>
<th>Outer/ Core (B)</th>
<th>Extreme Fiber in Bending</th>
<th>Compression Perpendicular to Grain</th>
<th>Modulus of Elasticity</th>
<th>Extreme Fiber in Bending</th>
<th>Comp. Perpendicular to Grain</th>
<th>Shear Parallel to Grain</th>
<th>Modulus of Elasticity</th>
<th>Tension Parallel to Grain</th>
<th>Comp. Parallel to Grain</th>
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<th>Specific Gravity for Dowel Type Fastener Design</th>
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<th>0.833</th>
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<th>0.833</th>
<th>0.8</th>
<th>0.73</th>
<th>see NDS</th>
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</table>

(1) The combinations in this table are intended primarily for members stressed in bending due to loads applied perpendicular to the wide faces of the laminations. Allowable design values are tabulated, however, for loading both perpendicular and parallel to the wide faces of the laminations.

(2) The tabulated allowable design values are for normal duration of loading. For other durations of loading, see the applicable building code. The tabulated allowable design values are for dry conditions of use. For wet conditions of use, multiply the tabulated values by the wet-use factors shown at the bottom of the table.

(3) SP = Southern pine.

(4) The unbalanced (U) layup is intended primarily for simple-span applications and the balanced (B) layup is intended primarily for continuous or cantilevered applications.

(5) The values of $F_y$ are based on members 5-1/8 inches in width by 12 inches in depth by 21 feet in length. For members with a larger volume, $F_y$ shall be multiplied by a volume factor, $C_v = (5.125b)^{(10)} (12d)^{(10)} (21L)^{(10)}$, where $b$ is the beam width (in.), $d$ is the beam depth (in.), and $L$ is the beam length between the points of zero moment (ft).

(6) For prismatic members, members subject to impact or cyclic loading, or shear design of bending members at connections (NDS 3.4.3.3), the $F_y$ and $F_w$ values shall be multiplied by a factor of 0.72. The tabulated $F_y$ values are for timbers with laminations made from a single piece of lumber across the width or multiple pieces that have been edge bonded. For timber manufactured from multiple piece laminations (across width) that are not edge bonded, value shall be multiplied by 0.4 for members with 5, 7, or 9 laminations or by 0.5 for all other members.

(7) The tabulated $E$ values include true $E$ (also known as "shear-free E"), apparent $E$, and $E$ for beam-strength calculation (NDS 3.3.3.8). For calculating beam deflections, the tabulated $E_{wax}$ values shall be used unless the shear deflection is determined in addition to bending deflection based on the tabulated $E_{wax}$. The axial modulus of elasticity, $E_{wax}$ and $E_{wlax}$, shall be equal to the tabulated $E_{wax}$ and $E_{wlax}$ values.

(8) The values of $F_y$ are based on members 12 inches in depth. For depths less than 12 inches, $F_y$ shall be permitted to be increased by multiplying by the size factor, (12/d)^{(1)}, where $d$ is the beam depth in inches. When $d$ is less than 3 inches, use the size adjustment factor for 3 inches.

(9) When containing wane, this combination must be used in dry conditions only. In this case, wet-use factors must not be applied. Because of the wane, this combination is available only for an industrial appearance characteristic. If wane is omitted, these restrictions must not apply. This combination is limited to 9 to 20 laminations in depth, which contains a maximum of 1/6 wane on each side and must be 4 laminations or more in depth.

(10) This layup combination is limited to nominal 6 inches or less in width.

(11) For members of more than 15 laminations, $E_{true} = 2.1 \times 10^6$ psi, $E_{app} = 2.0 \times 10^6$ psi, and $E_{wax} = 1.06 \times 10^6$ psi.
Table 2. Allowable Design Values for Glulam Products Manufactured by Mississippi Laminators, Inc. Stressed Primarily in Axial Tension and Compression for Normal Duration of Load (1)

<table>
<thead>
<tr>
<th>Combination Symbol</th>
<th>Species</th>
<th>Grade</th>
<th>All Loading</th>
<th>Axially Loaded</th>
<th>Bending about Y-Y Axis</th>
<th>Bending about X-X Axis</th>
<th>Fasteners</th>
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</thead>
<tbody>
<tr>
<td></td>
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<td>Modulus of Elasticity(2)</td>
<td>Compression Perpendicular to Grain</td>
<td>Tension Parallel to Grain</td>
<td>Compression Parallel to Grain</td>
<td>Loaded Parallel to Wide Faces of Laminations</td>
<td>Loaded Perpendicular to Wide Faces of Laminations</td>
</tr>
<tr>
<td></td>
<td></td>
<td>E_axial (10^6 psi)</td>
<td>E_perp (10^6 psi)</td>
<td>F_Lc (psi)</td>
<td>F_c (psi)</td>
<td>F_ag (psi)</td>
<td>F_ag (psi)</td>
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<td>2,300</td>
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<tr>
<td>Wet use factors</td>
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<td>0.53</td>
<td>0.8</td>
<td>0.73</td>
<td>0.8</td>
<td>0.875</td>
</tr>
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</table>

(1) The tabulated allowable design values are for normal duration of loading. For other durations of loading, see applicable building code. The tabulated allowable design values are for dry conditions of use. For wet conditions of use, multiply the tabulated values by the factors shown at the bottom of the table.

(2) SP = South pine.

(3) The tabulated E values include axial modulus of elasticity (E_axial), 0.95 E_total, and E for column stability calculation (E_total, NDS 3.7.1). For calculating column deflections due to lateral loads, the tabulated 0.95 E_total values shall be used unless the shear deflection is determined in addition to bending deflection based on the tabulated E_total.

(4) For non-prismatic members, notched members, members subject to impact or cyclic loading, or shear design of bending members at connections (NDS 3.4.3.3), the tabulated F_Lc and F_c values shall be multiplied by 0.72.

(5) The tabulated F_Lc values are for members of 4 or more lams. The tabulated F_c values shall be multiplied by a factor of 0.95 for 3 lams and 0.84 for 2 lams. For members with 5, 7, or 9 lams manufactured from multiple-piece lams with unbonded edge joints, the tabulated F_c values shall be multiplied by a factor of 0.4. For all other members manufactured from multiple-piece lams with unbonded edge joints, the tabulated F_c values shall be multiplied by a factor of 0.5. This adjustment shall be cumulative with the adjustment specified in Footnote 5.

(6) The values of F_Lc are based on members 5-1/8 inches in width by 12 inches in depth by 21 feet in length. For members with a larger volume, F_Lc shall be multiplied by a volume factor, C_V = (5.125b)^(1/2) (12/d)^(1/2) (21/L)^(1/2), where b is the beam width (in.), d is the beam depth (in.), and L is the beam length between the points of zero moment (ft).

(7) The tabulated F_Lc values are for members without special tension lams up to 15 inches in depth. If the member depth is greater than 15 inches without special tension lams, the tabulated F_Lc values must be multiplied by a factor of 0.88. If special tension lams are used, the tabulated F_Lc values are permitted to be increased by a factor of 1.18 regardless of the member depth.
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