

**DRJ Cross-Laminated Timber**  
**D.R. Johnson Wood Innovations**

**PR-L320**

Revised September 4, 2018

Products: DRJ Cross-Laminated Timber  
D.R. Johnson Wood Innovations  
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[www.drjlumber.com](http://www.drjlumber.com)

1. Basis of the product report:
  - 2018 and 2015 International Building Code (IBC): Section 2303.1.4 Structural Glued Cross-Laminated Timber
  - 2012 IBC: Section 104.11 Alternative materials
  - 2018 and 2015 International Residential Code (IRC): Sections R502.1.6, R602.1.6, and R802.1.6 Cross-Laminated Timber
  - 2012 IRC: Section R104.11 Alternative materials
  - ANSI/APA PRG 320-2018 Performance Rated Cross-Laminated Timber
  - ANSI/APA PRG 320-2017, PRG 320-2012, and PRG 320-2011 Performance Rated Cross-Laminated Timber, recognized in the 2018 IBC and IRC, 2015 IRC, and 2015 IBC, respectively
  - APA Reports T2015P-27 and T2017P-01, and other qualification data
2. Product description:

DRJ cross-laminated timber (CLT) is manufactured with Douglas fir-Larch lumber in accordance with the V1, E2, or custom layup of ANSI/APA PRG 320 through product qualification and/or mathematical models using principles of engineering mechanics. Allowable design properties for lumber laminations used in DRJ CLT are provided in Table 1. DRJ CLT is permitted for use in floor, roof, and wall applications, and is manufactured with nominal widths of 12 to 120 inches, thicknesses of 4-1/8 to 9-5/8 inches, and lengths up to 42 feet.
3. Design properties:

DRJ CLT shall be designed with the design properties and capacities provided in Table 2. The design adjustment factors shall be based on Chapter 10 of the 2015 National Design Specification for Wood Construction (NDS) and approved by the engineer of record. The lateral resistance of DRJ CLT, when used as shearwalls or diaphragms, depends on the panel-to-panel connection and anchorage designs, and shall be consulted with the CLT manufacturer and approved by the engineer of record.
4. Product installation:

DRJ CLT shall be installed in accordance with the recommendations provided by the manufacturer ([www.drjlumber.com](http://www.drjlumber.com)) and the engineering drawing approved by the engineer of record. Permissible details shall be in accordance with the engineering drawing.
5. Fire-rated assemblies:

Fire-rated assemblies shall be constructed in accordance with the recommendations provided by the manufacturer (see link above). Procedures specified in Chapter 16 of the 2015 NDS shall be permitted for use in designing DRJ CLT for a fire exposure up to 2 hours.

6. Limitations:
  - a) DRJ CLT shall be designed in accordance with principles of mechanics using the design properties specified in this report or provided by the manufacturer.
  - b) DRJ CLT products shall be limited to dry service conditions where the average equilibrium moisture content of solid-sawn lumber is less than 16 percent.
  - c) Design properties for DRJ CLT, when used as beams or lintels with loads applied parallel to the face-bond gluelines, are beyond the scope of this report.
  - d) DRJ CLT shall be manufactured in accordance with the V1 and E2 layups specified in ANSI/APA PRG 320 or custom layup specified in this report and documented in the D.R. Johnson Wood Innovations' in-plant manufacturing standard approved by APA.
  - e) DRJ CLT is produced at the facilities of D.R. Johnson Wood Innovations, Riddle, Oregon, under a quality assurance program audited by APA.
  - f) This report is subject to re-examination in one year.
  
7. Identification:

DRJ CLT described in this report is identified by a label bearing the manufacturer's name (D.R. Johnson Wood Innovations) and/or trademark, the APA assigned plant number (1117), the product standard (ANSI/APA PRG 320), the APA logo, the CLT grades (V1, E2, and E2M1), the report number PR-L320, and a means of identifying the date of manufacture.

Table 1. ASD Reference Design Values<sup>(a)</sup> for Lumber Laminations Used in DRJ CLT (for Use in the U.S.)

CLT Layup	Laminations Used in Major Strength Direction						Laminations Used in Minor Strength Direction					
	F <sub>b</sub> (psi)	E (10 <sup>6</sup> psi)	F <sub>t</sub> (psi)	F <sub>c</sub> (psi)	F <sub>v</sub> (psi)	F <sub>s</sub> (psi)	F <sub>b</sub> (psi)	E (10 <sup>6</sup> psi)	F <sub>t</sub> (psi)	F <sub>c</sub> (psi)	F <sub>v</sub> (psi)	F <sub>s</sub> (psi)
E2	1,650	1.5	1,020	1,700	180	60	525	1.4	325	775	180	60
E2M1	2,250	2.0	1,600	1,925	180	60	2,250	2.0	1,600	1,925	180	60
V1	900	1.6	575	1,350	180	60	525	1.4	325	775	180	60

For SI: 1 psi = 0.006895 MPa

<sup>(a)</sup> Tabulated values are allowable design values and not permitted to be increased for the lumber flat use or size factor in accordance with the NDS. The design values shall be used in conjunction with the section properties provided by the CLT manufacturer based on the actual layup used in manufacturing the CLT panel (see Table 2).

Table 2. ASD Reference Design Values<sup>(a)</sup> for DRJ CLT Listed in Table 1 (for Use in the U.S.)

CLT Layup <sup>(b)</sup>	Layup ID <sup>(c)</sup>	Thick-ness, t <sub>p</sub> (in.)	Lamination Thickness (in.) in CLT Layup							Major Strength Direction				Minor Strength Direction			
			=	⊥	=	⊥	=	⊥	=	(F <sub>b</sub> S) <sub>0</sub> <sup>eff,t</sup> (lbf-ft/ft)	(EI) <sub>0</sub> <sup>eff,t,0</sup> (10 <sup>6</sup> lbf-in. <sup>2</sup> /ft)	(GA) <sub>0</sub> <sup>eff,t,0</sup> (10 <sup>6</sup> lbf/ft)	V <sub>s,0</sub> (lbf/ft)	(F <sub>b</sub> S) <sub>0</sub> <sup>eff,t,90</sup> (lbf-ft/ft)	(EI) <sub>0</sub> <sup>eff,t,90</sup> (10 <sup>6</sup> lbf-in. <sup>2</sup> /ft)	(GA) <sub>0</sub> <sup>eff,t,9</sup> (10 <sup>6</sup> lbf/ft)	V <sub>s,90</sub> (lbf/ft)
E2 <sup>(d)</sup>	3	4 1/8	1 3/8	1 3/8	1 3/8					3,825	102	0.53	1,980	165	3.6	0.56	660
	5	6 7/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8			8,825	389	1.1	3,300	1,440	95	1.1	1,980
	7	9 5/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	15,600	963	1.6	4,625	3,300	364	1.7	3,300
E2M1 <sup>(e)</sup>	3	4 1/8	1 3/8	1 3/8	1 3/8					5,225	135	0.75	1,980	710	5.2	0.75	660
	5	6 7/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8			12,025	519	1.5	3,300	6,150	135	1.5	1,980
	7	9 5/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	21,300	1,286	2.2	4,625	14,150	519	2.3	3,300
V1 <sup>(f)</sup>	3	4 1/8	1 3/8	1 3/8	1 3/8					2,090	108	0.53	1,980	165	3.6	0.59	660
	5	6 7/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8			4,800	415	1.1	3,300	1,440	95	1.2	1,980
	7	9 5/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	8,500	1,027	1.6	4,625	3,300	364	1.8	3,300

For SI: 1 in. = 25.4 mm; 1 ft = 304.8 mm; 1 lbf = 4.448N

- <sup>(a)</sup> Tabulated values are allowable design values and not permitted to be increased for the lumber flat use or size factor in accordance with the NDS.
- <sup>(b)</sup> The CLT layups are developed based on ANSI/APA PRG 320, as permitted by the standard.
- <sup>(c)</sup> The layup identification (ID) refers to the number of layers.
- <sup>(d)</sup> The E2 layup is as specified in ANSI/APA PRG 320 using 1650f-1.5E MSR graded Douglas fir-Larch lumber in the major strength direction and No. 3 Douglas fir-Larch lumber in the minor strength direction.
- <sup>(e)</sup> The E2M1 layup uses 2250F<sub>b</sub>-2.0E-1600F<sub>t</sub> MSR graded Douglas fir-Larch lumber in both major and minor strength directions.
- <sup>(f)</sup> The V1 layup is as specified in ANSI/APA PRG 320 using No. 2 Douglas fir-Larch lumber in the major strength direction and No. 3 Douglas fir-Larch lumber in the minor strength direction.

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