

**KING BEAM<sup>®</sup> 3000 and BOISE GLULAM<sup>®</sup>**  
**Boise Cascade Wood Products, L.L.C.**

**PR-L313**

Revised May 29, 2018

Products: KING BEAM<sup>®</sup> 3000 and BOISE GLULAM<sup>®</sup>  
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1. Basis of the product report:
  - 2018, 2015 and 2012 International Building Code (IBC): Section 2303.1.3 Structural glued laminated timber
  - 2018 and 2015 International Residential Code (IRC): Sections R502.1.3, R602.1.3, and R802.1.2 Structural glued laminated timber
  - 2012 IRC: Sections R502.1.5, R602.1.2, and R802.1.4 Structural glued laminated timber
  - ASTM D3737-12 and D3737-08 recognized by the 2018 and 2015 IBC and IRC, and 2012 IBC and IRC, respectively
  - ANSI A190.1-2017, ANSI A190.1-2012, and ANSI/AITC A190.1-2007 recognized by the 2018 IBC and IRC, 2015 IBC and IRC, and 2012 IBC and IRC, respectively
  - APA Report T2013P-06, AITC data (June 2010), and other qualification data
  
2. Product description:

KING BEAM<sup>®</sup> 3000 and BOISE GLULAM<sup>®</sup> are used as beams, headers, rafters, purlins, or columns. KING BEAM 3000 30F-E4 and 30F-E5 glulam beams are manufactured with a proprietary balanced and unbalanced layup combination, respectively, documented in the in-plant manufacturing standard and approved by APA. KING BEAM 3000 30F-E4 glulam beams use conventional laminating lumber grades of Douglas fir-Larch in the tension and compression zones, and Southern pine in the core with the exception that the outermost tension and outermost compression laminations are made of a proprietary Douglas fir-Larch manufactured lumber tension lamination, as permitted by ANSI A190.1. KING BEAM 3000 30F-E5 glulam beams use the same materials as 30F-E4 glulam beams except that outermost compression laminations are made of conventional 302-24 Douglas fir-Larch laminations. KING BEAM 3000 30F-E4 and 30F-E5 glulam beams have a minimum depth of 7-1/4 inches and a maximum depth of 54 inches.

BOISE GLULAM beams and columns are manufactured in accordance with ANSI A190.1 using layup combinations recognized in the 2018 National Design Specification (NDS) Supplement, *APA Glulam Design Specification*, Form Y117 ([www.apawood.org/resource-library](http://www.apawood.org/resource-library)), or ANSI 117. BOISE GLULAM beams are manufactured in widths of 3-1/8, 3-1/2, 5-1/8, 5-1/2, 6-3/4, 8-3/4, 10-3/4, 12-1/4, and 14-1/4 inches with a minimum depth of 6 inches and lengths up to 66 feet. BOISE GLULAM columns are manufactured in widths of 3-1/8 to 10-3/4 inches, depths of 5-1/8 to 12 inches, and lengths up to 30 feet.
  
3. Design properties:

Tables 1 and 2 list the allowable design properties for KING BEAM 3000, and BOISE GLULAM beams and columns. The allowable spans for KING BEAM 3000, and BOISE GLULAM beams and columns shall be in accordance with the recommendations provided by the manufacturer ([www.bc.com/ewp](http://www.bc.com/ewp)).
  
4. Product installation:

KING BEAM 3000, and BOISE GLULAM beams and columns shall be installed in accordance with the recommendations provided by the manufacturer and APA Technical Note: *Glulam Connection Details*, Form T300 (see link above). Permissible field notching

and drilling shall be in accordance with the recommendations provided by the manufacturer, and APA Technical Note: *Field Notching and Drilling of Glued Laminated Timber Beams*, Form S560 (see link above).

5. Fire-rated assemblies:

Fire-rated assemblies shall be constructed in accordance with the recommendations provided by the manufacturer, and APA Design/Construction Guide: *Fire-Rated Systems*, Form W305 (see link above). For one- or two-hour rated glulam beams, the KING BEAM 3000, and BOISE GLULAM beams and columns shall be manufactured in accordance with ANSI A190.1 and designed in accordance with the recommendations provided by the manufacturer, and EWS Technical Note: *Calculating Fire Resistance of Glulam Beams and Columns*, Form Y245 (see link above) or Chapter 16 of the 2018 NDS.

6. Limitations:

- a) KING BEAM 3000, and BOISE GLULAM beams and columns shall be designed in accordance with the code using the design properties specified in this report.
- b) KING BEAM 3000 glulam beams shall have a minimum depth of 7-1/4 inches and a maximum depth of 54 inches. BOISE GLULAM beams and columns shall have a minimum depth of 6 inches.
- c) KING BEAM 3000, and BOISE GLULAM beams and columns are produced at Boise Cascade's Homedale, Idaho facilities under a quality assurance program audited by APA.
- d) This report is subject to re-examination in one year.

7. Identification:

KING BEAM 3000, and BOISE GLULAM beams and columns described in this report are identified by a label bearing the manufacturer's name (Boise Cascade) and/or trademark, the APA assigned plant number (1107), the product standard (ANSI A190.1), the APA logo, the combination symbol, the report number PR-L313, and a means of identifying the date of manufacture.

Table 1. Allowable Design Values for KING BEAM 3000 and BOISE GLULAM Beams for Normal Duration of Load (1,2)

Symbol	Species Outer/Core <sup>(3)</sup> (Bal or Unbal <sup>(4)</sup> )	Bending About X-X Axis (Loaded Perpendicular to Wide Faces of Laminations)								Bending About Y-Y Axis (Loaded Parallel to Wide Faces of Laminations)					Axially Loaded		Fasteners		
		Extreme Fiber in Bending <sup>(5)</sup>		Compression Perpendicular to Grain		Shear Parallel to Grain <sup>(6)</sup>	Modulus of Elasticity <sup>(7)</sup>			Extreme Fiber in Bending <sup>(8)</sup>	Comp. Perpendicular to Grain	Shear Parallel to Grain <sup>(6)</sup>	Modulus of Elasticity <sup>(7)</sup>			Tension Parallel to Grain	Comp. Parallel to Grain	Specific Gravity for Dowel-Type Fastener Design	
		Bottom of Beam Stressed in Tension (Positive Bending)	Top of Beam Stressed in Tension (Negative Bending)	Ten. Face	Comp. Face		True	Apparent	Beam Stability				True	Apparent	Beam Stability			Top or Bottom Face	Side Face
		F <sub>bx</sub> <sup>+</sup> (psi)	F <sub>bx</sub> <sup>-</sup> (psi)	F <sub>cLx</sub> (psi)	F <sub>vx</sub> (psi)	E <sub>x true</sub> (10 <sup>6</sup> psi)	E <sub>x app</sub> (10 <sup>6</sup> psi)	E <sub>x min</sub> (10 <sup>6</sup> psi)	F <sub>by</sub> (psi)	F <sub>cLy</sub> (psi)	F <sub>vy</sub> (psi)	E <sub>y true</sub> (10 <sup>6</sup> psi)	E <sub>y app</sub> (10 <sup>6</sup> psi)	E <sub>y min</sub> (10 <sup>6</sup> psi)	F <sub>t</sub> (psi)	F <sub>c</sub> (psi)	SG		
KING BEAM 3000 30F-E4 <sup>(9)</sup>	DF/SP (B)	3,000	3,000	805	805	300	2.4	2.3	1.22	1,900	650	240	2.1	2.0	1.06	1,450	1,800	0.55	0.53 <sup>(10)</sup>
KING BEAM 3000 30F-E5 <sup>(9)</sup>	DF/SP (U)	3,000	2,600	805	805	300	2.4	2.3	1.22	1,900	650	240	2.1	2.0	1.06	1,450	1,800	0.55	0.53 <sup>(10)</sup>
24F-V4	DF/DF (U)	2,400	1,850	650	650	265	1.9	1.8	0.95	1,450	560	230	1.7	1.6	0.85	1,100	1,650	0.50	0.50
24F-V8	DF/DF (B)	2,400	2,400	650	650	265	1.9	1.8	0.95	1,550	560	230	1.7	1.6	0.85	1,100	1,650	0.50	0.50
22F-V14	POC/POC (U)	2,200	1,650	560	560	265	1.8	1.7	0.90	1,700	470	230	1.7	1.6	0.85	1,200	2,100	0.46	0.46
22F-V15	POC/POC (B)	2,200	2,200	560	560	265	1.8	1.7	0.90	1,700	470	230	1.7	1.6	0.85	1,200	2,100	0.46	0.46
20F-V12	AC/AC (U)	2,000	1,400	560	560	265	1.6	1.5	0.79	1,250	470	230	1.5	1.4	0.74	925	1,500	0.46	0.46
20F-V13	AC/AC (B)	2,000	2,000	560	560	265	1.6	1.5	0.79	1,250	470	230	1.5	1.4	0.74	950	1,550	0.46	0.46
20F-V14	POC/POC (U)	2,000	1,450	560	560	265	1.6	1.5	0.79	1,300	470	230	1.5	1.4	0.74	900	1,600	0.46	0.46
20F-V15	POC/POC (B)	2,000	2,000	560	560	265	1.6	1.5	0.79	1,300	470	230	1.5	1.4	0.74	900	1,600	0.46	0.46
Wet-use factor		0.8		0.53		0.875	0.833			0.8	0.53	0.875	0.833			0.8	0.73	see NDS	

(1) The combination in this table is intended primarily for members stressed in bending due to loads applied perpendicular to the wide faces of the laminations. Allowable design values are tabulated, however, for loading both perpendicular and parallel to the wide faces of the laminations.

(2) The tabulated allowable design values are for normal duration of loading. For other durations of loading, see the applicable building code. The tabulated allowable design values are for dry conditions of use. For wet conditions of use, multiply the tabulated values by the wet-use factors shown at the bottom of the table.

(3) AC = Alaska yellow cedar, DF = Douglas fir-Larch, POC = Port Orford cedar, and SP = Southern pine in accordance with the manufacturing standard.

(4) The balanced (B) layout is intended primarily for multiple-span or cantilevered beam applications, but may be used in simple-span applications. The unbalanced (U) layout is intended primarily for simple-span applications, but may be used in multiple-span or cantilevered beam applications.

(5) The values of F<sub>bx</sub> are based on members 5-1/8 inches in width by 12 inches in depth by 21 feet in length. For members with a larger volume, F<sub>bx</sub> shall be multiplied by a volume factor, C<sub>v</sub> = (5.125/b)<sup>1/10</sup> (12/d)<sup>1/10</sup> (21/L)<sup>1/10</sup>, where b is the beam width (in.), d is the beam depth (in.), and L is the beam length between the points of zero moment (ft).

(6) For non-prismatic members, members subject to impact or cyclic loading, or shear design of bending members at connections (NDS 3.4.3.3), the F<sub>vx</sub> and F<sub>vy</sub> values shall be multiplied by a factor of 0.72. The tabulated F<sub>vy</sub> values are for timbers with laminations made from a single piece of lumber across the width or multiple pieces that have been edge bonded. For timber manufactured from multiple piece laminations (across width) that are not edge bonded, value shall be multiplied by 0.4 for members with 5, 7, or 9 laminations or by 0.5 for all other members.

(7) The tabulated E values include true E (also known as "shear-free E"), apparent E, and E for beam stability calculation (NDS 3.3.3.8). For calculating beam deflections, the tabulated E<sub>app</sub> values shall be used unless the shear deflection is determined in addition to bending deflection based on the tabulated E<sub>true</sub>. The axial modulus of elasticity, E<sub>axial</sub> and E<sub>axial min</sub>, shall be equal to the tabulated E<sub>y true</sub> and E<sub>y min</sub> values.

(8) The values of F<sub>by</sub> are based on members 12 inches in depth. For depths less than 12 inches, F<sub>by</sub> shall be permitted to be increased by multiplying by the size factor, (12/d)<sup>1/9</sup>, where d is the beam depth in inches. When d is less than 3 inches, use the size adjustment factor for 3 inches.

(9) The beam depths are limited to 7-1/4 to 54 inches.

(10) The specific gravity shall be permitted to be increased to 0.55 when the fastener is installed in the outer 25% (top and bottom) and the center 40% of the beam depth.

Table 2. Allowable Design Values for BOISE GLULAM Columns for Normal Duration of Load<sup>(1)</sup>

Combination Symbol	Species <sup>(2)</sup>	Grade	All Loading				Axially Loaded			Bending about Y-Y Axis				Bending about X-X Axis		Fasteners
			Modulus of Elasticity <sup>(3)</sup>			Compression Perpendicular to Grain	Tension Parallel to Grain	Compression Parallel to Grain		Loaded Parallel to Wide Faces of Laminations				Loaded Perpendicular to Wide Faces of Laminations		
			True	Apparent	Column Stability			2 or More Lams	4 or More Lams	2 or 3 Lams	Bending <sup>(4)</sup>			Shear Parallel to Grain <sup>(5,6)</sup>	Bending <sup>(7)</sup>	
						$E_{axial}$ (10 <sup>6</sup> psi)	$0.95 E_{axial}$ (10 <sup>6</sup> psi)				$E_{min}$ (10 <sup>6</sup> psi)	$F_{cL}$ (psi)	$F_t$ (psi)			
2	DF	L2	1.7	1.6	0.85	560	1,250	1,950	1,600	1,800	1,600	1,300	230	1,700	265	0.50
3	DF	L2D	2.0	1.9	1.00	650	1,450	2,300	1,900	2,100	1,850	1,550	230	2,000	265	0.50
5	DF	L1	2.1	2.0	1.06	650	1,650	2,400	2,100	2,400	2,100	1,800	230	2,200	265	0.50
70	AC	L2	1.4	1.3	0.69	470	975	1,450	1,450	1,400	1,250	1,000	230	1,350	265	0.46
74	POC	L2	1.5	1.4	0.74	470	1,050	1,900	1,550	1,450	1,300	1,100	230	1,400	265	0.46
Wet-use factors			0.833			0.53	0.8	0.73		0.8			0.875	0.8	0.875	see NDS

- <sup>(1)</sup> The tabulated allowable design values are for normal duration of loading. For other durations of loading, see applicable building code. The tabulated allowable design values are for dry conditions of use. For wet conditions of use, multiply the tabulated values by the factors shown at the bottom of the table.
- <sup>(2)</sup> AC = Alaska yellow cedar, DF = Douglas fir-larch, and POC = Port Orford cedar.
- <sup>(3)</sup> The tabulated E values include  $E_{axial}$  (also known as "true E" or "shear-free E"), apparent E ( $0.95 E_{axial}$ ), and  $E_{min}$  for column stability calculation (NDS 3.7.1). For calculating column deflections due to lateral loads, the tabulated  $0.95 E_{axial}$  values shall be used unless the shear deflection is determined in addition to bending deflection based on the tabulated  $E_{axial}$ .
- <sup>(4)</sup> The values of  $F_{by}$  are based on members 12 inches in depth. For depths less than 12 inches,  $F_{by}$  shall be permitted to be increased by multiplying by the size factor,  $(12/d)^{1/9}$ , where d is the beam depth in inches. When d is less than 3 inches, use the size adjustment factor for 3 inches.
- <sup>(5)</sup> For non-prismatic members, notched members, members subject to impact or cyclic loading, or shear design of bending members at connections (NDS 3.4.3.3), the tabulated  $F_{vx}$  and  $F_{vy}$  values shall be multiplied by 0.72.
- <sup>(6)</sup> The tabulated  $F_{vy}$  values are for members of 4 or more lams. The tabulated  $F_{vy}$  values shall be multiplied by a factor of 0.95 for 3 lams and 0.84 for 2 lams. For members with 5, 7, or 9 lams manufactured from multiple-piece lams with unbonded edge joints, the tabulated  $F_{vy}$  values shall be multiplied by a factor of 0.4. For all other members manufactured from multiple-piece lams with unbonded edge joints, the tabulated  $F_{vy}$  values shall be multiplied by a factor of 0.5. This adjustment shall be cumulative with the adjustment specified in Footnote 5.
- <sup>(7)</sup> The values of  $F_{bx}$  are based on members 5-1/8 inches in width by 12 inches in depth by 21 feet in length. For members with a larger volume,  $F_{bx}$  shall be multiplied by a volume factor,  $C_v = (5.125/b)^{1/10} (12/d)^{1/10} (21/L)^{1/10}$ , where b is the beam width (in.), d is the beam depth (in.), and L is the beam length between the points of zero moment (ft).
- <sup>(8)</sup> The tabulated  $F_{bx}$  values are for members without special tension lams up to 15 inches in depth. If the member depth is greater than 15 inches without special tension lams, the tabulated  $F_{bx}$  values must be multiplied by a factor of 0.88. If special tension lams are used, the tabulated  $F_{bx}$  values are permitted to be increased by a factor of 1.18 regardless of the member depth.

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