

Safety & Health Awards Program

2017 AWARD WINNERS & INDUSTRY SURVEY





APA SAFETY & HEALTH AWARDS – 2017

On behalf of the APA Safety and Health Advisory Committee, I would like to congratulate all of the 2017 Safety and Health Award Winners. Winning mills will be presented with a plaque recognizing their achievement and will receive further recognition at APA's 2018 Annual Meeting.

The APA Safety and Health Awards Program is the premier safety award program for the engineered wood industry in North America. It encourages and recognizes operational excellence with the goal of reducing injury and illness rates. While awards are limited to APA members, data from both member and non-member mills may be included.

The 2017 average Weighted Incident Rate (WIR) for our industry was 8.43, an encouraging decrease over last year's WIR of 10.67. The 2017 average Total Incident Rate (TIR) was 1.77, a decrease over last year's TIR of 2.33. We must continue to ensure that systems and processes are in place to improve the trend. Our employees deserve close attention to their personal safety, and it is simply good business.

	TIR	WIR
2017	1.77	8.43
2016	2.33	10.67
2015	2.34	11.25
2014	2.05	10.83
2013	2.05	10.05

WIR is calculated using both the number and severity of recordable incidents (see page 5 for formula). This 2017

Industry Survey shows the WIR and TIR for all participating mills. It also shows average data for three product divisions: OSB; plywood; and structural composite lumber (SCL), laminated veneer lumber (LVL), glulam and I-joist.

I have now completed the second year of a two-year term as chairman of the APA Safety and Health Advisory Committee. It is my distinct privilege to represent such a seasoned and capable group of safety professionals. Our committee is dedicated to sharing what we learn from serious incidents and best practices that will help our respective companies provide safer workplaces that better protect the health and safety of our most precious asset...our employees. If there is a safety need or issue that our committee can help with at your company or location, please let us know. If your company is not currently represented, we encourage you to get involved. We welcome the opportunity to broaden our committee membership.

Please plan on attending our Safety Workshop to be held in conjunction with the 2018 APA Annual Meeting, which is scheduled for October 27-29 in San Antonio, TX. I look forward to seeing you there.

Greg Ellisor, Weyerhaeuser Corporate Health and Safety Manager

Safety and Health Advisory Committee Chairman

Safety and Health Advisory Committee Members

Greg Ellisor

Chairman | Weyerhaeuser

Terry Evans

Vice-Chairman | Boise Cascade Company

Keith Harned

ID

Bryan Kimball

Murphy Company

John Myers

Roseburg Forest Products Co.

Sam Newbill

Hood Industries, Inc.

Peter Quosai

Norbord

Terry Secrest

RoyOMartin

Jocelyn Lagacé

EACOM Timber Corporation



APA SAFETY & HEALTH AWARDS – 2017

INNOVATION IN SAFETY AWARD

Equipment-Based Innovation Winner

Jeff Wagner Process-Based Innovation Winner

Boise Cascade Company Medford, Oregon Boise Cascade Company Oakdale, Louisiana

"Belt Hold-Down"

"Splinter Reduction Video"

SAFEST COMPANY AWARD

	Average WIR	Average TIR
Smartlam, LLC (Companies with three or fewer member mills)	4.19	4.19
LP (Companies with four or more member mills)	3.16	0.56

ANNUAL SAFETY & HEALTH HONOR ROLL

Division I (Plywood)

		WIR	TIR
1ST PLACE	Boise Cascade Company Chester, South Carolina	0.73	0.73
2ND PLACE	Boise Cascade Company Kettle Falls, Washington	1.04	1.04

Division II (OSB)

		WIR	TIR
1ST PLACE	L P Ponta Grossa, Brazil	0.00	0.00
2ND PLACE	LP Panguipulli, Chile	0.00	0.00

Division III (Glulam, I-Joist and SCL)

		WIR	TIR
1ST PLACE	LP Red Bluff, California	0.00	0.00
2ND PLACE	Louisiana-Pacific Canada Ltd. Golden, British Columbia	0.30	0.30



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3-YEAR SAFETY AWARD (2015 – 2017)

Division I (Plywood)

	WIR	TIR
RoyOMartin Chopin, Louisiana	3.97	1.85

Division II (OSB)

	WIR	TIR
LP	0.00	0.00
Panguipulli, Chile	0.00	0.00

Division III (Glulam, I-Joist and SCL)

	WIR	TIR
LP Red Bluff, California	0.00	0.00

SAFETY IMPROVEMENT AWARD (2015 – 2017)

Division I (Plywood)

	2015 WIR	2016 WIR	2017 WIR
Boise Cascade Company Chester, South Carolina	12.52	5.98	0.73
	2015 TIR	2016 TIR	2017 TIR
94% Improvement	1.96	1.56	0.73

Division II (OSB)

	2015 WIR	2016 WIR	2017 WIR
Norbord La Sarre, Quebec	3.59	0.68	0.00
	2015 TIR	2016 TIR	2017 TIR
100% Improvement	0.72	0.68	0.00

Division III (Glulam, I-Joist and SCL)

	2015 WIR	2016 WIR	2017 WIR
Louisiana-Pacific Canada Ltd. Golden, British Columbia	5.06	1.04	0.30
	2015 TIR	2016 TIR	2017 TIR
94% Improvement	1.56	1.04	0.30



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WIR FORMULA

Restricted work, lost time, fatality (employee or service provider working on site) and other recordable incidents for each mill are used to calculate a Weighted Incident Rate (WIR) for each mill using the following formula:

Mill WIR =
$$\frac{(25 \text{ x F} + 10 \text{ x LT} + 5 \text{ x RW} + \text{R}) \text{ x } 200,000}{\text{Mill Hours}}$$

Where:

WIR = Mill's Weighted Incident Rate for the year
F = Mill's Fatalities (Employees or Service Providers) for the year
LT = Mill's Lost Time Incidents for the year
RW = Mill's Restricted Work Incidents for the year
R = Mill's Other Recordable Incidents for the year



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INCIDENT FREE HONOR SOCIETY

Company Location	Product	WIR	TIR
LP Brasil Ponta Grossa, Brazil	OSB	0.00	0.00
LP Panguipulli, Chile	OSB	0.00	0.00
LP Hanceville, Alabama	OSB	0.00	0.00
LP Red Bluff, California	IJ	0.00	0.00
LP Roxboro, North Carolina	OSB	0.00	0.00
LP Two Harbors, Minnesota	OSB	0.00	0.00
Louisiana-Pacific Canada Ltd. Dawson Creek, British Columbia	OSB	0.00	0.00
Louisiana-Pacific Canada Ltd. Maniwaki, Quebec	OSB	0.00	0.00
Norbord Jefferson, Texas	OSB	0.00	0.00
Norbord La Sarre, Quebec	OSB	0.00	0.00
Norbord Lanett, Alabama	OSB	0.00	0.00
Tolko Industries Ltd. High Prairie, Alberta	OSB	0.00	0.00



Company Location	Product	WIR	TIR
Boise Cascade Company Alexandria, Louisiana	IJ / LVL	8.23	0.82
Boise Cascade Company Chester, South Carolina	Plywood	0.73	0.73
Boise Cascade Company Elgin, Oregon	Plywood	2.92	0.97
Boise Cascade Company Florien, Louisiana	Plywood	13.42	2.27
Boise Cascade Company Homedale, Idaho	Glulam	8.39	5.34
Boise Cascade Company Kettle Falls, Washington	Plywood	1.04	1.04
Boise Cascade Company Medford, Oregon	Plywood	4.04	0.95
Boise Cascade Company Moncure, North Carolina	Plywood	12.19	1.88
Boise Cascade Company Oakdale, Louisiana	Plywood	8.43	1.93
Boise Cascade Company Rogue Valley Plywood White City, Oregon	Plywood	23.70	4.31
Boise Cascade Company Roxboro, North Carolina	LVL	2.10	2.10
Boise Cascade Company St-Jacques, New Brunswick	IJ	1.59	1.59
Boise Cascade Company Thorsby, Alabama	LVL	0.38	0.38
Boise Cascade Company White City, Oregon	IJ / LVL	1.26	1.26
Boise Cascade Company White City, Oregon	Veneer	0.00	0.00
Boise Cascade Company Willamina, Oregon	Veneer	0.00	0.00
EACOM Timber Corporation Sault Ste. Marie, Ontario	IJ	19.94	3.63
Hood Industries, Inc. Beaumont, Mississippi	Plywood	11.44	1.91
Hood Industries, Inc. Wiggins, Mississippi	Plywood	17.83	2.05
Louisiana-Pacific Canada Ltd. Dawson Creek, British Columbia	OSB	0.00	0.00
Louisiana-Pacific Canada Ltd. Golden, British Columbia	LVL	0.30	0.30



Company Location	Product	WIR	TIR
Louisiana-Pacific Canada Ltd. Maniwaki, Quebec	OSB	0.00	0.00
Louisiana-Pacific Canada Ltd. Swan Valley OSB Minitonas, Manitoba	OSB	9.81	1.40
Louisiana-Pacific Canada Ltd. Peace Valley OSB Fort St. John, British Columbia	OSB	7.17	2.21
LP Brasil Ponta Grossa, Brazil	OSB	0.00	0.00
LP Hanceville, Alabama	OSB	0.00	0.00
LP Hayward, Wisconsin	OSB	0.38	0.38
LP Houlton, Maine	SCL	0.64	0.64
LP Jasper, Texas	OSB	10.89	1.09
LP Lautaro, Chile	OSB	4.97	0.50
LP Newberry, Michigan	OSB	0.70	0.70
LP Panguipulli, Chile	OSB	0.00	0.00
LP Red Bluff, California	IJ	0.00	0.00
LP Roxboro, North Carolina	OSB	0.00	0.00
LP Sagola, Michigan	OSB	5.97	0.60
LP Thomasville, Alabama	OSB	9.51	1.36
LP Tomahawk, Wisconsin	OSB	0.61	0.61
LP Two Harbors, Minnesota	OSB	0.00	0.00
LP Wilmington, North Carolina	LVL	10.00	1.33
LP Carthage, Texas	OSB	5.42	0.54
Norbord 100 Mile House, British Columbia	OSB	0.64	0.64
Norbord Barwick, Ontario	OSB	11.63	3.42
Norbord Bemidji, Minnesota	OSB	0.71	0.71



Company Location	Product	WIR	TIR
Norbord Cordele, Georgia	OSB	10.36	1.24
Norbord Genk, Belgium	OSB	0.00	0.00
Norbord Grand Prairie, Alberta	OSB	2.57	0.51
Norbord Guntown, Mississippi	OSB	4.30	1.43
Norbord High Level, Alberta	OSB	8.80	1.65
Norbord Inverness, Scotland	OSB	3.67	1.22
Norbord Jefferson, Texas	OSB	0.00	0.00
Norbord Joanna Kinards, South Carolina	OSB	6.99	0.70
Norbord La Sarre, Quebec	OSB	0.00	0.00
Norbord Lanett, Alabama	OSB	0.00	0.00
Norbord Nacogdoches, Texas	OSB	0.67	0.67
Pinkwood Ltd. Calgary, Alberta	IJ	30.02	6.00
PotlatchDeltic St. Maries, Idaho	Plywood	13.91	2.56
Roseburg Forest Products Co. Plywood #1, #2 Winston, Oregon	Plywood	43.91	8.97
Roseburg Forest Products Co. Plywood #4 Riddle, Oregon	Plywood	21.37	4.97
Roseburg Forest Products Co. Plywood #5, #6 Coquille, Oregon	Plywood	26.74	5.30
Roseburg Forest Products Co. Riddle, Oregon	IJ / LVL	18.94	4.62
RoyOMartin Chopin, Louisiana	Plywood	3.46	0.46
RoyOMartin Oakdale, Louisiana	OSB	6.83	2.10
Smartlam, LLC Columbia Falls, Montana	CLT	4.19	4.19
Tolko Industries Ltd. Armstrong, British Columbia	Plywood	11.97	2.18
Tolko Industries Ltd. High Prairie, Alberta	OSB	0.00	0.00



Company Location	Product	WIR	TIR
Tolko Industries Ltd. Kamloops, British Columbia	Plywood	21.67	5.00
Tolko Industries Ltd. Slave Lake, Alberta	OSB	2.24	2.24
Tolko Industries Ltd. Meadow Lake, Saskatchewan	OSB	0.57	0.57
Weyerhaeuser Hudson Bay, Saskatchewan	OSB	39.94	7.37
Weyerhaeuser Arcadia Plant Simsboro, Louisiana	OSB	18.23	2.94
Weyerhaeuser Edson, Alberta	OSB	4.18	1.39
Weyerhaeuser Elkin, North Carolina	OSB	7.67	1.39
Weyerhaeuser Grayling, Michigan	OSB	5.94	1.49
Weyerhaeuser Kalispell, Montana	Plywood	10.52	2.00
Weyerhaeuser Sutton, West Virginia	OSB	7.04	2.71
Average Incidence Rate		8.43	1.77



SORTED BY MEMBER DIVISION

DIVISION I – PLYWOOD

Company Location	Product	WIR	TIR
Boise Cascade Company Chester, South Carolina	Plywood	0.73	0.73
Boise Cascade Company Kettle Falls, Washington	Plywood	1.04	1.04
Boise Cascade Company Elgin, Oregon	Plywood	2.92	0.97
RoyOMartin Chopin, Louisiana	Plywood	3.46	0.46
Boise Cascade Company Medford, Oregon	Plywood	4.04	0.95
Boise Cascade Company Oakdale, Louisiana	Plywood	8.43	1.93
Weyerhaeuser Kalispell, Montana	Plywood	10.52	2.00
Hood Industries, Inc. Beaumont, Mississippi	Plywood	11.44	1.91
Tolko Industries Ltd. Armstrong, British Columbia	Plywood	11.97	2.18
Boise Cascade Company Moncure, North Carolina	Plywood	12.19	1.88
Boise Cascade Company Florien, Louisiana	Plywood	13.42	2.27
PotlatchDeltic St. Maries, Idaho	Plywood	13.91	2.56
Hood Industries, Inc. Wiggins, Mississippi	Plywood	17.83	2.05
Roseburg Forest Products Co. Plywood #4 Riddle, Oregon	Plywood	21.37	4.97
Tolko Industries Ltd. Kamloops, British Columbia	Plywood	21.67	5.00
Boise Cascade Company Rogue Valley Plywood White City, Oregon	Plywood	23.70	4.31
Roseburg Forest Products Co. Plywood #5, #6 Coquille, Oregon	Plywood	26.74	5.30
Roseburg Forest Products Co. Plywood #1, #2 Winston, Oregon	Plywood	43.91	8.97
verage Incidence Rate		13.30	2.64



SORTED BY MEMBER DIVISION

DIVISION II – OSB

ompany ocation	Product	WIR	TIR
LP Brasil Ponta Grossa, Brazil	OSB	0.00	0.00
L P Panguipulli, Chile	OSB	0.00	0.00
LP Hanceville, Alabama	OSB	0.00	0.00
LP Roxboro, North Carolina	OSB	0.00	0.00
Louisiana-Pacific Canada Ltd. Dawson Creek, British Columbia	OSB	0.00	0.00
Louisiana-Pacific Canada Ltd. Maniwaki, Quebec	OSB	0.00	0.00
Norbord La Sarre, Quebec	OSB	0.00	0.00
LP Two Harbors, Minnesota	OSB	0.00	0.00
Norbord Jefferson, Texas	OSB	0.00	0.00
Norbord Genk, Belgium	OSB	0.00	0.00
Norbord Lanett, Alabama	OSB	0.00	0.00
Tolko Industries Ltd. High Prairie, Alberta	OSB	0.00	0.00
LP Hayward, Wisconsin	OSB	0.38	0.38
Tolko Industries Ltd. Meadow Lake, Saskatchewan	OSB	0.57	0.57
LP Tomahawk, Wisconsin	OSB	0.61	0.61
Norbord 100 Mile House, British Columbia	OSB	0.64	0.64
Norbord Nacogdoches, Texas	OSB	0.67	0.67
LP Newberry, Michigan	OSB	0.70	0.70
Norbord Bemidji, Minnesota	OSB	0.71	0.71
Tolko Industries Ltd. Slave Lake, Alberta	OSB	2.24	2.24
Norbord Grand Prairie, Alberta	OSB	2.57	0.51
Norbord Inverness, Scotland	OSB	3.67	1.22



SORTED BY MEMBER DIVISION

DIVISION II – OSB

Company Location	Product	WIR	TIR
Weyerhaeuser Edson, Alberta	OSB	4.18	1.39
Norbord Guntown, Mississippi	OSB	4.30	1.43
LP Lautaro, Chile	OSB	4.97	0.50
LP Carthage, Texas	OSB	5.42	0.54
Weyerhaeuser Grayling, Michigan	OSB	5.94	1.49
LP Sagola, Michigan	OSB	5.97	0.60
RoyOMartin Oakdale, Louisiana	OSB	6.83	2.10
Norbord Joanna Kinards, South Carolina	OSB	6.99	0.70
Weyerhaeuser Sutton, West Virginia	OSB	7.04	2.71
Louisiana-Pacific Canada Ltd. Peace Valley OSB Fort St. John, British Columbia	OSB	7.17	2.21
Weyerhaeuser Elkin, North Carolina	OSB	7.67	1.39
Norbord High Level, Alberta	OSB	8.80	1.65
LP Thomasville, Alabama	OSB	9.51	1.36
Louisiana-Pacific Canada Ltd. Swan Valley OSB Minitonas, Manitoba	OSB	9.81	1.40
Norbord Cordele, Georgia	OSB	10.36	1.24
LP Jasper, Texas	OSB	10.89	1.09
Norbord Barwick, Ontario	OSB	11.63	3.42
Weyerhaeuser Arcadia Plant Simsboro, Louisiana	OSB	18.23	2.94
Weyerhaeuser Hudson Bay, Saskatchewan	OSB	39.94	7.37
Average Incidence Rate		5.02	1.07



SORTED BY MEMBER DIVISION

DIVISION III – LVL, SCL, I-JOIST AND GLULAM

Company Location	Product	WIR	TIR
LP Red Bluff, California	IJ	0.00	0.00
Louisiana-Pacific Canada Ltd. Golden, British Columbia	LVL	0.30	0.30
Boise Cascade Company Thorsby, Alabama	LVL	0.38	0.38
LP Houlton, Maine	SCL	0.64	0.64
Boise Cascade Company White City, Oregon	IJ / LVL	1.26	1.26
Boise Cascade Company St-Jacques, New Brunswick	IJ	1.59	1.59
Boise Cascade Company Roxboro, North Carolina	LVL	2.10	2.10
Smartlam, LLC Columbia Falls, Montana	CLT	4.19	4.19
Boise Cascade Company Alexandria, Louisiana	IJ / LVL	8.23	0.82
Boise Cascade Company Homedale, Idaho	Glulam	8.39	5.34
LP Wilmington, North Carolina	LVL	10.00	1.33
Roseburg Forest Products Co. Riddle, Oregon	IJ / LVL	18.94	4.62
EACOM Timber Corporation Sault Ste. Marie, Ontario	IJ	19.94	3.63
Pinkwood Ltd. Calgary, Alberta	IJ	30.02	6.00
Average Incidence Rate		6.26	1.71

Safety & Health Awards Program 2017 Award Winners & Industry Survey

APA HEADQUARTERS

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