1. Basis of the product report:
   - 2012 IRC: Sections R104.11 Alternative materials, and R502.1.5, R602.1.2, and R802.1.4 Structural glued-laminated timber
   - 2015 ANSI/AWC Special Design Provisions for Wind and Seismic (SDPWS)
   - ASTM D3737-12 and D3737-08 recognized by the 2018 and 2015 IBC and IRC, and 2012 IBC and IRC, respectively
   - ASTM D7672-14 and D7672-12 recognized by the 2018 IBC and IRC, and 2015 IBC and IRC, respectively
   - ANSI 117 Specification for Structural Glued Laminated Timber of Softwood Species
   - APA Glulam Layup Combinations
   - APA Reports T2006P-65A and T2019P-27, and other qualification data

2. Product description:
   Calvert GL 3000 glulam beams are used as beams, headers, rafters, or purlins, and are manufactured with the 30F-E2M3/SP balanced layup combination using laminated veneer lumber (LVL), as permitted by ANSI A190.1, as the tension and compression laminations, and Southern pine laminations in the remainder of the beam. The LVL laminations are supplied by manufacturers recognized by APA and identified in Calvert’s in-plant manufacturing standard approved by APA. The LVL complies with the control values listed in the manufacturing standard and is manufactured in full length and width laminations, and in thicknesses up to 2 inches from wood veneers. All veneer grain is parallel to the length of the billets. The veneers are bonded with exterior-type adhesives complying with ASTM D2559.

   CG RIM is a glulam rim board manufactured in accordance ANSI A190.1 (www.apawood.org/resource-library) using Combination 2 (L2/DF) and then resawn to a specific thickness without re-grading. The depth of CG RIM is limited to 14 inches.

3. Design properties:
   Table 1 lists the allowable design properties for Calvert GL 3000 glulam beams. The allowable loads for Calvert GL 3000 shall be in accordance with the recommendations provided by the manufacturer (www.calvertglulam.com) and APA Data File: Glued Laminated Beam Design Tables, Form S475 (see link above), as applicable. Table 2 lists the allowable properties for CG RIM in rim board applications. The allowable bending stress, tensile stress, and compressive stress parallel to grain for Combination 2 glulams may not be applicable to CG RIM.
4. Product installation:
Calvert GL 3000 glulam beams shall be installed in accordance with the recommendations provided by the manufacturer and APA Construction Guide: *Glulam Connection Details*, Form T300 (see link above). Permissible field notching and drilling shall be in accordance with the recommendations provided by the manufacturer and APA Technical Note: *Field Notching and Drilling of Glued Laminated Timber Beams*, Form S560 (see link above).

CG RIM shall be installed in accordance with the recommendations provided by the manufacturer. Permissible field notching and drilling shall be in accordance with the recommendations provided by the manufacturer.

5. Fire-rated assemblies:
Fire-rated assemblies shall be constructed in accordance with the recommendations provided by the manufacturer and APA Design/Construction Guide: *Fire-Rated Systems*, Form W305 (see link above). For one- or two-hour rated glulam beams, the Calvert GL 3000 glulam beams shall be constructed in accordance with ANSI A190.1 and designed in accordance with the recommendations provided by the manufacturer and APA Technical Note: *Calculating Fire Resistance of Glulam Beams and Columns*, Form Y245 (see link above) or Chapter 16 of the 2018 National Design Specification for Wood Construction (NDS).

The provisions of 2018 and 2015 IBC Section 722 Calculated fire resistance and 2012 IBC Section 722.6.3 Design of fire-resistant exposed wood members shall be applicable to CG RIM. Fire-rated rim board assemblies shall be constructed in accordance with the recommendations provided by APA Data File: *APA Rim Board in Fire-Rated Assemblies*, Form D350 (see link above) or the manufacturer.

6. Limitations:
a) Calvert GL 3000 glulam beams shall be designed in accordance with the code using the design properties specified in this report. Calvert CG RIM shall be designed in accordance with the applicable code using the design properties specified in this report.
b) Calvert GL 3000 glulam beams shall have a minimum depth of 7-1/4 inches.
c) CG RIM shall be limited to 1-1/2 or 1-3/4 inches in thickness and a maximum of 14 inches in depth.
d) CG RIM shall be limited to applications where the rim board is continuously supported for the full length and thickness of the product.
e) CG RIM is limited to dry service conditions where the average equilibrium moisture content of solid-sawn lumber is less than 16 percent.
f) Calvert GL 3000 glulam beams and CG RIM are produced at Calvert Company’s facilities in Vancouver and Washougal, Washington, under a quality assurance program audited by APA.
g) This report is subject to re-examination in one year.

7. Identification:
Calvert GL 3000 glulam beams and CG RIM described in this report are identified by a label bearing the manufacturer's name (Calvert) and/or trademark, the APA assigned plant number (1010 for the Vancouver, Washington plant or 1035 for the Washougal, Washington plant), the product standard (ANSI A190.1), the product grade, the APA logo, the report number PR-L269, and a means of identifying the date of manufacture.
### Table 1. Allowable design Values for Calvert GL 3000 Glulam Beams for Normal Duration of Load\(^{(1,2)}\)

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Species/Outer Core/Unbal(^{(3)})</th>
<th>Bending About X-Y Axis (Loaded Perpendicular to Wide Faces of Laminations)</th>
<th>Axially Loaded Fasteners</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Extreme Fiber in Bending(^{(4)})</td>
<td>Comp. Perpendicular to Grain</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Bottom of Beam Stressed in Tension</td>
<td>Ten. Face</td>
</tr>
<tr>
<td>Calvert GL 3000(^{(5)}) LVL/SP (B)</td>
<td>3000</td>
<td>3000</td>
<td>650(^{(6)})</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(B)</td>
<td>(B)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>F(<em>{y}) (</em>{(ps)})</td>
<td>F(<em>{ax}) (</em>{(ps)})</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.8</td>
<td>0.53</td>
</tr>
</tbody>
</table>

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\(^{(1)}\) The combinations in this table are intended primarily for members stressed in bending due to loads applied perpendicular to the wide faces of the laminations. Allowable design values are tabulated, however, for loading both perpendicular and parallel to the wide faces of the laminations.

\(^{(2)}\) The tabulated allowable design values are for normal duration of loading. For other durations of loading, see the applicable building code. The tabulated allowable design values are for dry conditions of use. For wet conditions of use, multiply the tabulated values by the wet-use factors shown at the bottom of the table.

\(^{(3)}\) SP = Southern pine; LVL = laminated veneer lumber per the manufacturing standard.

\(^{(4)}\) The balance (B) layup is intended primarily for multiple-span or cantilevered beam applications, but may be used in single-span applications.

\(^{(5)}\) The values of F\(_{y}\) are based on members 5-1/8 inches in width by 12 inches in depth by 21 feet in length. For members with a larger volume, F\(_{y}\) shall be multiplied by a volume factor, C\(_{v}\) = (6.125/b\(^{1.0}\))\(^{(1/2)}\)\(^{(12/d)}\)\(^{(10)}\), where b is the beam width (in.), d is the beam depth (in.), and L is the beam length between the points of zero moment (ft).

\(^{(6)}\) For non-prismatic members, members subject to impact or caving, or shear design of bending members at connections (NDS 3.4.3.3), the F\(_{y}\) and F\(_{ax}\) values shall be multiplied by a factor of 0.72. The tabulated F\(_{y}\) values are for timbers with laminations made from a single piece of lumber across the width that are not edge bonded. The tabulated F\(_{ax}\) values shall be multiplied by 0.4 for members with 5, 7, or 9 laminations or by 0.5 for all other members.

\(^{(7)}\) The values of F\(_{y}\) for 3/4 inch, 1 inch, 1-1/2 inch, 2 inch, 3 inch, and 4 inch depths shall be permitted to be increased by a factor of 1.4 when subjected to wind loads. The tabulated E\(_{b}\) values include true E (also known as "shear-free E"), apparent E, and E for beam stability calculations (NDS 3.3.3.8). For calculating beam deflections, the tabulated E\(_{v}\) values shall be used unless the shear deflection is determined in addition to bending deflection based on the tabulated E\(_{b}\). The axial modulus of elasticity, E\(_{ax}\), and E\(_{ax}\) \(_{v}\) \(_{v}\) shall be equal to the tabulated E\(_{ax}\) \(_{v}\) \(_{v}\) \(_{v}\) and E\(_{ax}\) \(_{v}\) \(_{v}\) \(_{v}\) values.

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### Table 2. Allowable Design Properties for CG RIM\(^{(1,2)}\)

<table>
<thead>
<tr>
<th>Product</th>
<th>Thickness (in.)</th>
<th>Horizontal Load Transfer Capacity (lbf/ft)(^{(3,4)})</th>
<th>Uniform (lbf/ft)</th>
<th>Vertical Load(^{(5)})</th>
<th>Concentrated (lbf)(^{(6)})</th>
<th>Lateral Resistance for 1/2-inch-dia. Lag Screws (lbf)(^{(7)})</th>
</tr>
</thead>
<tbody>
<tr>
<td>CG RIM</td>
<td>1-1/2</td>
<td>215</td>
<td>2,900</td>
<td>NA</td>
<td>2,600</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>1-3/4</td>
<td>225</td>
<td>3,600</td>
<td>3,600</td>
<td>3,200</td>
<td>3,200</td>
</tr>
</tbody>
</table>

For SI: 1 inch = 25.4 mm, 1 lbf = 0.454 kg, 1 psi = 6.9 kPa.

\(^{(1)}\) The rim board depth shall not exceed 14 inches. Only permitted in applications where the rim board is continuously supported for the full length and thickness of the product.

\(^{(2)}\) All design values are applicable to the normal load duration (10 years) for wood products, except for the horizontal load transfer capacity, which is based on the short-term load duration (10 minutes). Design values shall be adjusted for other load durations in accordance with the applicable building code except that the uniform vertical load capacity and concentrated vertical load capacity are not permitted to be increased for any load durations shorter than the normal load duration (10 years). The horizontal load transfer capacity is permitted to be increased by a factor of 1.4 when subjected to wind loads. Toe-nailed connections are not limited by the 150 lbf lateral load capacity noted for Seismic Design Categories D, E, and F in Section 4.1.7 of the Special Design Provisions for Wind and Seismic (SDPWS).

\(^{(3)}\) CG RIM products shall be permitted to be substituted for solid-sawn framing in horizontal wood diaphragms as shown in Table 4.2A of the 2015 SDPWS (for 2018 and 2015 IBC) and 2008 SDPWS (for 2012 IBC), provided the maximum shear values for the diaphragms are limited to the allowable lateral capacity noted in this table.

\(^{(4)}\) All load values shall be used unless the shear deflection is determined in addition to bending deflection based on the tabulated E\(_{b}\). The axial modulus of elasticity, E\(_{ax}\), and E\(_{ax}\) \(_{v}\) \(_{v}\) \(_{v}\) shall be equal to the tabulated E\(_{ax}\) \(_{v}\) \(_{v}\) \(_{v}\) and E\(_{ax}\) \(_{v}\) \(_{v}\) \(_{v}\) values.

\(^{(5)}\) Compression perpendicular-to-grain capacities of the sill plate and floor sheathing must be checked and must not be exceeded.

\(^{(6)}\) The concentrated vertical load capacity is based on a 4-1/2-inch bearing length.

\(^{(7)}\) Capacity of lag screw connections between rim board and floor joists per lag screw of 1/2 inch in diameter when installed into the face of CG RIM, 2x spruce-pine-fir side member, and 1/2-inch-thick sheathing with a full penetration of the CG RIM of the lag screw. Minimum end distance of 4 inches is required.
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